

RED BARON

WELL INTERVENTION PRODUCT CATALOG

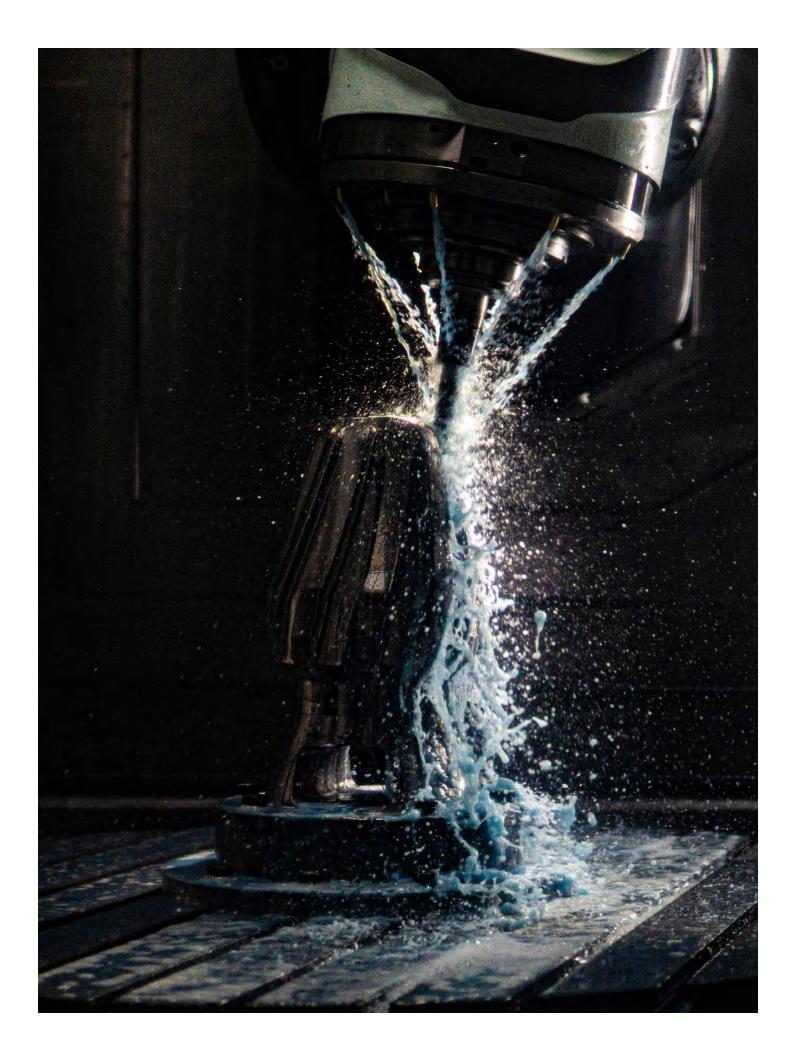


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FISHING TOOLS





Bladed-Junk Mill

Optimal for removal for types of general junk milling.

Bladed-junk mills are dressed with high-quality tungsten carbide to ensure optimal performance in every application. Bladed-junk mills are suitable for all types of general junk milling, as well as the removal of packers, retainers and squeeze tools.

Bladed-junk mills are available in $3^{1}\!/_{2}$ in. to 28 in. sizes with $2^{7}\!/_{8}$ in. to $11^{1}\!/_{4}$ in. fishing necks.



Bladed-junk mill

BLADED-JUNK MILL SPECIFICATIONS					
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf
31/2 - 41/2	23/8 PAC	27/8	13/8	3,200	158,950
31/2 - 41/2	23 Reg	31⁄8	11/2	3,850	163,000
41/2 - 51/2	2 ⁷ / ₈ PACDS	31⁄8	11/2	4,850	179,650
41/2 - 51/2	2 ⁷ / ₈ Reg	3¾	11/2	7,400	275,700
51/2 - 71/2	31/2 Reg	43⁄4	13⁄4	10,500	402,300
75/8 - 91/2	41/2 Reg	61⁄4	21/4	27,650	791,050
91/2 - 121/4	65⁄8 Reg	8	3	64,000	1,384,800
15 - 171/2	75∕8 Reg	91/2	31/4	106,250	2,005,500
185⁄8 - 28	85⁄8 Reg	111/4	31/4	184,550	2,840,000



Boot Basket

Catch the heavy debris and junk that cannot circulate out of the hole.

Boot baskets catch debris that is too heavy to circulate out of the hole during drilling and milling operations. As cuttings flow past the boot basket's larger OD, smaller OD, and its top connection, a sudden decrease in annular velocity is created, allowing the boot basket to trap junk. Boot baskets should be run as closely as possible to the mill, bit, or junk basket, and they can be run in tandem to increase junk-retrieval capacity. Boot baskets are available in a range of sizes to run with most BHAs.

BOOT BAS	BOOT BASKET SPECIFICATIONS				
Tool series	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf
35	23 / 8 Reg	31/8	11/2	5,800	244,500
35	23/8 PAC	27/8	13/8	4,800	238,400
40	21/8 Reg	33⁄4	11/2	11,100	413,550
46	2 ⁷ /8 PACDS	31/8	11/2	7,300	269,500
50, 52	31/2 Reg	4 ³ /8	13⁄4	15,750	603,450
70	41/2 Reg	61⁄4	21/4	41,500	1,186,600
96	65∕8 Reg	8	3	96,000	2,077,200
133, 160	75 / 8 Reg	91/2	31/4	159,400	3,008,200



Boot basket



Box Tap/Die Collar

Retrieval for non-rotating tubular fish.

Box taps are designed to externally engage and retrieve tubular fish that can't be rotated. Available with a choice of special guides, box taps are well suited for threading facilitating engagement when threads are damaged.

Wicker size, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf
11/4 - 25/8	2 ³ / ₈ Reg	31/8	11/2	5,800	244,500
11/2 - 31/4	2 ⁷ / ₈ Reg	3¾	11/2	11,100	413,550
21/2 - 41/8	31/2 IF	43⁄4	21/4	19,000	777,000
31/4 - 51/2	41/2 IF	61/2	213/16	56,650	1,499,900
4 ¹ / ₂ – 7	65∕8 Reg	8	3	96,000	2,077,200
5¾ - 8¼	75⁄8 Reg	91/2	31/4	159,400	3,008,200
7 – 9¾	75∕8 Reg	11	31/4	159,400	3,008,200



Box tap/die collar



Casing Scrapers

Remove irregularities from the inner surfaces of a tubular.

Casing scrapers are used to remove paraffin, hardened mud, cement, or burrs resulting from tool runs or perforations from the inner surfaces of a tubular. Casing scrapers are particularly useful for cleaning the casing before setting a packer. A broad range of casing scraper types and sizes are available for a variety of applications.

Applications

- Removing undesirable irregularities from tubular IDs
- Cleaning casing prior to setting packers and bridge plugs

Benefits

• Ensures clean tubular contact for packers and bridge plugs

Features

- Pressure-compensated construction endures hydrostatic and circulation pressures
- Designed to operate with conventional or reverse circulation

Ordering instructions

Please specify:

- Tool OD
- Connection size and type



Casing scrapers



Casing Swage

Restore casing to original shape.

The casing swage restores dented, buckled, or collapsed casing to near its original shape and diameter. The tapered anvil construction of the casing swage uses mechanical force supplied by downhole impact equipment such as bumper subs or drilling jars to open casing obstructions to near their original diameter.

Applications

Restoring dented, buckled, or collapsed casing to near its original shape

Benefits

 Uses force from downhole impact equipment: bumper subs or drilling jars

Features

- Simplified construction enhances tool durability
- Tapered anvil construction efficiently reforms casing
- Incremental sizes enable swaging various degrees of casing collapse



Casing swage

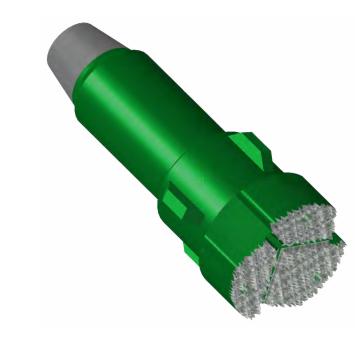


Cement Mill

A fast and durable way to cut steel.

Cement mills are designed for light milling: float collars, plugs, bridge plugs, and retainers. An open pattern cuts quickly on tubular fish, and the mill resists clogging by cement or formation. Cement mills cut steel faster and are more durable than a steel-tooth bit. And, when compared with the steel-tooth bit, the cement mill is recommended as a better option.

Cement mills are available in $3^{1/2}$ in. to $17^{1/2}$ in. sizes with $3^{1/8}$ in. to $9^{1/2}$ in. fishing necks.



Cement mill

CEMENT MILL SPECIFICATIONS					
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf
31/2 - 41/2	23/8 PAC	21/8	13/8	3,200	158,950
31/2 - 41/2	2 ³ / ₈ Reg	31⁄8	11/2	3,850	163,000
41/2 - 51/2	2 ⁷ / ₈ PACDS	31/8	11/2	4,850	179,650
41/2 - 51/2	21/8 Reg	3¾	11/2	7,400	275,700
51/2 - 71/2	31/2 Reg	43⁄4	13⁄4	10,500	402,300
75/8 - 91/2	41/2 Reg	61⁄4	21/4	27,650	791,050
91/2 - 121/4	65% Reg	8	3	64,000	1,384,800
15 - 171/2	75 Reg	91/2	31/4	106,250	2,005,500



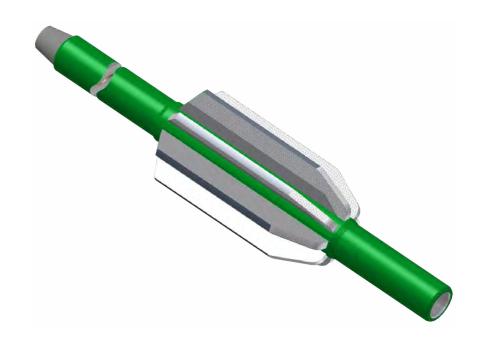


Conductor Taper Mill

Clean out restrictions within casings.

Conductor taper mills are used to clean out restrictions in platform or jackup conductor casings. Their design is similar to a normal taper mill, but with a box connection down. This connection is useful for installing a smaller diameter taper mill, junk mill, or other pilot assembly. Conductor taper mills can ream out considerable deformation in one pass. Their heavy, tungsten carbide dressing ensures long life and fast cutting.

Conductor taper mills are available in 15 in. to 28 in. sizes with $9^{1/2}$ in. fishing necks.



Conductor taper mill

CONDUCTOR TAPER MILL SPECIFICATIONS					
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, Ibf
15 - 28	75⁄8 Reg	91/2	31/4	106,250	2,005,500

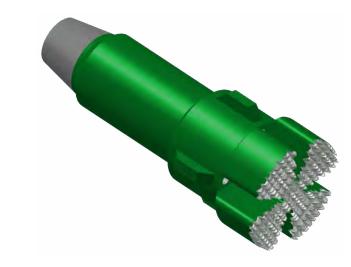


Conebuster Mill

Use for heavy milling of bit cones, slips and other debris.

Conebuster mills are ideal for heavy milling: bit cones, slips, and pieces of downhole tools. A concave cutting face with a thick cutting structure ensures long service life and efficient milling. This mill type is **not** recommended for cement cleanout.

Conebuster mills are available in $3^{1/2}$ in. to $17^{1/2}$ in. sizes with $3^{1/8}$ in. to $9^{1/2}$ in. fishing necks.



Conebuster mill

CONEBUSTER MILL SPECIFICATIONS					
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf
31/2 - 41/2	23 / 8 Reg	31⁄8	11/2	3,850	163,000
41/2 - 51/2	2 ⁷ / ₈ Reg	3¾	11/2	7,400	275,700
5 ¹ /2 - 7 ¹ /2	31/2 Reg	43⁄4	13/4	10,500	402,300
7 ⁵ ⁄8 - 9 ¹ ⁄2	41/2 Reg	61/4	21/4	27,650	791,050
91/2 - 121/4	65/8 Reg	8	3	64,000	1,384,800
15 – 17½	75∕8 Reg	91/2	31/4	106,250	2,005,500



Core-Type Junk Basket

Retrieve small, irregular-shaped debris from well bottom.

Core-type junk baskets are used to retrieve small, irregularshaped debris from the well bottom by cutting a core from the formation and recovering the debris with the cut core. The basket is recommended for soft to medium-soft formations.

The core-type junk basket is available in most hole sizes and can be dressed with a variety of shoe types, depending on formation properties and fishing objectives.

Tool OD, in.	Hole size, in.	Shoe OD, in.	Maximum fish diameter, in.
35⁄8	33/4 - 41/8	35/8	2 ²³ /32
33/4	41/4 - 41/2	41/16	2 ³¹ / ₃₂
31⁄8	45/8-5	41/2	39/32
31/8	4 5/8 - 5	41/2	33⁄8
41/4	51/8 - 51/2	47⁄8	3 ²³ /32
51/8	55/8-6	51/8	325/32
43⁄4	55/8-6	53/8	41/16
53/4	61/8-61/2	5 ³ /4	413/32
51/8	61/8-61/2	51/8	45/16
51/4	61/8-61/2	51/8	41/2
53/4	65/8-7	61/4	413/16
61/2	71/4-8	71/8	51/16
71/2	81/4-9	81/8	63/16
81/2	91/4-101/8	91/8	73⁄16
93⁄8	101/4-115/8	101/8	81/16
103⁄8	113/4-121/2	111/4	91/16
13/8	125/8-15	121/4	101/16
13¾	15-20	141/2	121/16



Core-type junk basket



Debris Catcher

Modular system to remove debris from the wellbore.

The Wellbore Integrity Solutions Debris Catcher is a modular system, which uses reverse circulation to remove debris from the wellbore. Pumping through the tool provides energy to lift debris and fish from the bottom of the hole, object, or obstruction point. The lower end of the tool can be configured in one of three ways depending on the application, while the same jet section is used for all three applications:

- One application is a vacuum setup for removing small debris from a wellbore. The lower end of the tool uses a chamber for debris storage.
 When the job is completed, the tool's trash cap can be removed and the debris chamber emptied without disassembling the tool.
- A second application is for fishing large debris from the wellbore. The tool's debris chamber, on its lower end, is replaced with a rotary shoe which has an internal finger basket to capture fish.
- An additional application is for packer, plug, and milling operations. A washover shoe is attached to the bottom end of the tool and milling debris is collected inside the tool. When the job is completed, the trash cap can be removed to empty debris from the tool.

Applications

- Vacuum setup for removing small wellbore debris prior to completions
- Debris removal caused by milling bridge plugs, packers, or both
- Large fish recovery setup for bit cones and other large debris

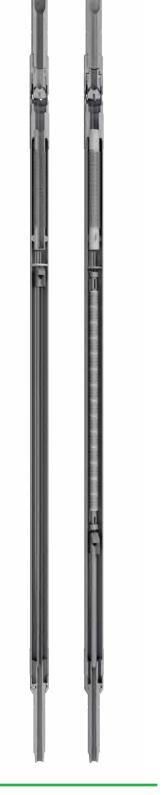
Benefits

- Tool retains all collected debris
- Milled cuttings never reach surface
- Tool eliminates need for expensive milling fluid
- Wellbore debris can be removed despite poor lifting capacity of fluid, high equivalent circulating density not possible with open perforations, or insufficient pump capacity to provide adequate annular velocities for hole cleaning

Features

- Interchangeable jets for hydraulic optimization downhole
- Removable trash cap to empty debris at surface
- High-volume suction flow
- Large debris capacity

DEBRIS CATCHER SPECIFICATIONS		
Tool size OD, in.	5 ¹ / ₂	7 1/8
Top connection	31/2 IF Box	41/2 IF Box
Bottom connection	31/2 IF Pin	41/2 IF Pin
Maximum torque, ft.lbf	8,900	22,700
Maxium tensile yield strength, lbf	204,000	340,000
Tool Length		
Vacuum setup, in.	368	310
Vacuum setup — one extension, in.	676	531
Vacuum setup — two extensions, in.	984	841
Milling setup, in.	368	310
Fishing setup, in.	64	83
Tool Capacities		
Vacuum, in. ³ [galUS]	2,995 [13]	5,100 [22]
Vacuum — one extension, in. ³ [galUS]	6,570 [28.4]	12,390 [53.6]
Vacuum — two extensions, in. ³ [galUS]	11,560 [50]	19,420 [84]



Debris catcher

EFL Rotating and Releasing Spear

Conduct fishing operations when external catch tools are not feasible.

The EFL rotating and releasing spear ensures fishing operation success by engaging the fish ID in situations where external catch tools are not feasible, such as when fishing drillpipe, casing, or tubing. The spear features a full bore to facilitate the use of wireline equipment the during fishing operation.

Applications

 Fishing of drillpipe, casing, tubing, and downhole equipment that cannot be engaged with external catch tools

Benefits

 Reduces maintenance costs by using less expensive disposable wear slips

Features

- Disassembles into five separate components for onsite service
- Resets to catch position downhole with one full left-hand rotation
- Maintains full bore in all sizes to accommodate wireline equipment
- Transmits torque to free fish when necessary



EFL rotating and releasing spear

EFL ROTATING AND RELEASING SPEAR SPECIFICATIONS									
Tool OD, in.	1 ²⁹ / ₃₂	2 ¹⁵ /16	2 ¹¹ /16	3 ¹ / ₈	4 ¹ ⁄ ₈	5 ¹¹ /16	7 ¼	11 ³ ⁄ ₄	
Tool ID, in.	3/8	3/8	1/2	1	11/4	21/4	3	31/2	
Spear length, in.	30	30	38	40	47	50	55	60	
Assembly number	14272	14273	14274	14275	14276	14277	14278	14279	
For casing size, in.	2³⁄8 Tubing	2 ⁷ ⁄8 Tubing	3½ Tubing	4 – 4½ Casing	5 – 5½ Casing	65⁄8 – 77⁄8 Casing	85⁄8-113⁄4 Casing	13 ¾ – 20 Casing	
Catch range min. – max., in.	1.862-2.546	2.409-3.062	2.733-3.549	3.157 - 4.106	4.150 - 5.691	5.703-7.251	7.432-11.115	11.655-19.127	
Tensile yield, lbf	98,200	145,000	244,000	187,444	360,000	934,000	1,400,000	4,800,000	
Torsional yield, lbf.ft	2,030	3,630	6,530	7,430	17,900	70,600	133,000	600,000	
Tool weight, Ibm	25	35	50	65	150	250	460	1,560	



External Casing and Tubing Patches

Repair casing in regular or slimhole wellbores.

External casing and tubing patches are designed to repair damaged casing or tubing strings quickly and economically, without reducing the ID. The casing or tubing string must be removed to a point below the damaged section. The top of the casing or tubing stub is then dressed with a milling tool, and the patch is run over the casing or tubing to a depth sufficient to engage the slip. The external casing patch is available in standard and slimhole types. The slimhole version is ideal for small, restricted wellbores or for use below a restriction.

Applications

 Restoring integrity to damaged tubulars in regular or slimhole sections

Benefits

- Simple, economical installation
- Minimal impact on further drilling because it does not restrict casing ID

Features

- Lead or packer-type sealing mechanisms available
- Extensions available for packer-type patches
- Corrosion-resistant alloys (CRA) and low-yield alloys available for sour service wells by special order
- Regular or slimhole versions available

Ordering instructions

Please specify:

- Casing or tubing size and top connection
- Actual casing OD
- Pressure requirements
- Regular or slim (order regular series where clearances permit)



External casing and tubing patches



Hex Bumper Sub

Bump up or bump down with full torque transmission and circulation during fishing operations.

The Hex bumper sub provides durable and efficient upward or downward bumping action for fishing operations. Full torque transmission and circulation can be maintained through the tool at all times, in any stroke position. The Hex bumper sub's robust design, materials quality and comprehensive quality requirements ensure reliable performance in the harshest downhole environments.

Applications

- Openhole and cased-hole fishing operations when the sub is placed above fishing tools or safety joints to deliver forceful blows
- Backoff operations when the sub releases spears or overshots, shear pins, dislodges a stuck string, and acts as a feedoff tool
- Plug and Abandonment (P&A) operations when low-level jarring may be required or strings of casing are being cut

Benefits

- Reliable performance
- Economical maintenance
- Effective in the harshest downhole conditions

Features

- Hexagonal mandrel to ensure continuous torque transmission up to 36 in. stroke for solid bumping action upward or downward
- Full-bore design to minimize pressure losses and provide wireline tool compatibility
- Simple design, with only five major components for low maintenance

Ordering instructions

Please specify:

Hole size

- Drillstring component OD where the tool will be utilized
- Connection size and type
- Required stroke length



Hex bumper sub

HEX BUMPER SUB SP	IEX BUMPER SUB SPECIFICATIONS											
Tool OD, in.	1 ¹³ ⁄16	3 ½	3 ³ ⁄4	33/4	4 ¹ / ₄	4 ³ ⁄ ₄	6/4	6 ¹ / ₄	6 ¹ /2	6 ³ ⁄4	7 ³ ⁄ ₄	8
Tool ID, in.	3/8	1	11/2	11/4	115/16	2	2	21/4	21/4	23/4	31⁄2	31/2
Tool Joint Connection	1 ¹³ ⁄16 WFJ	2¾ API Reg	23⁄8 API IF	2% API Reg	27/8 API IF	3½ API IF	4½ API IF	4½ API IF	4½ API IF	5½ API Reg	6 5⁄8 API Reg	65⁄8 API Reg
Assemby Number	16734	16608	16541	16645	16240	16407	16431	16406	16955	16899	16606	16954
Stroke, in.	20	20	20	20	20	20	20	20	20	20	20	20
Tensile Yield, lbf	99,000	193,000	214,000	233,500	352,000	341,400	813,900	705,400	760,000	790,000	900,000	1,200,000
Torsional Yield, lbf.ft	1,150	5,200	7,000	7,000	12,800	14,800	33,000	33,000	34,000	38,000	40,000	40,000
Total Closed Length, in.	413⁄4	621/2	611/2	611/2	591/8	621/2	641/2	641/2	645/8	67¼	711/8	711/4
Tool Weight, Ibm	25	95	140	150	140	198	390	375	415	455	655	717



Impression Blocks

Find the position and condition of the obstruction of the borehole.

Impression blocks are used to determine the position and condition of the top part of fish or junk obstructing the borehole. Impression blocks feature a steel body that's lower end is fitted with a block of soft material, typically lead. The tool is made up on the running string and lowered without rotation to make contact with the obstruction. The resulting contact with the obstruction leaves an impression on the block's soft material that can be identified at surface. With this information, the appropriate fishing equipment can be deployed.



Impression blocks

IMPRESSION BLOCKS SPECIFICATIONS (Connection only)									
Tool OD, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, Ibf				
4	2 ³ / ₈ Reg	31/8	11/2	5,800	244,500				
5	21 Reg	3¾	11/2	11,100	413,550				
6	31⁄2 Reg	43⁄4	13/4	15,750	603,450				
81/2	41⁄2 Reg	61/4	21/4	41,500	1,186,600				
121/4	65⁄8 Reg	8	3	96,000	2,077,200				
171/2	75∕8 Reg	91/2	31/4	159,400	3,008,200				
22	75∕8 Reg	91/2	31/4	159,400	3,008,200				
26	75∕8 Reg	91/2	31/4	159,400	3,008,200				



Itco-Type Releasing Spear

Engages fish with IDs up to 20 in.

The Itco-Type releasing spear is a superior fishing spear ensures positive engagement with fish. The Itco-Type releasing spear internally engages and retrieves drillpipe, casing, tubing, or any other obstruction with IDs up to 20 in. It is built to withstand severe jarring and pulling strains. Heavy-duty versions of the spear can be used with pulling tools to increase performance. It engages the fish over a large area to minimize damage or distortion of fish.

Applications

 Internally engage and retrieve drillpipe, casing, tubing or any obstruction with a known ID

Benefits

- Reliable recovery with minimal distortion of fish
- Engages fish with IDs up to 20 in.

Features

- Grapple and wicker design to ensure nearly 360° engagement
- Releases with right-hand rotation if necessary
- Sub-type nut available to make up tools below the spear
- Compatible with jarring assemblies, backoff, and pulling tools



Itco-Type releasing spear



Jet Junk Basket

Retrieve stubborn debris from the hole bottom.

The Jet junk basket produces a circulating force capable of scavenging the most stubborn items from hole bottoms, including bit cones, slips, tail chains, shot remnants, and other small debris. The Jet junk basket can easily be converted to a conventional core basket by removing jet components and attaching the junk retaining assembly directly to the top sub.

Applications

- Cased or openhole operations that require removal of small debris from wellbore
- Vertical and horizontal applications
- Most formations when running as jet basket or as a core basket in soft formations

Benefits

- Removes even the most stubborn small wellbore debris efficiently
- Converts to conventional core basket for operational flexibility

Features

- Jet nozzles produce a Venturi effect to force junk from the hole bottom
- Versatile dual configuration provides additional options without extra equipment
- Open jets enable workstring to be pulled dry, improving rig floor efficiency and working conditions
- Extended junk sleeves available for retrieving longer items



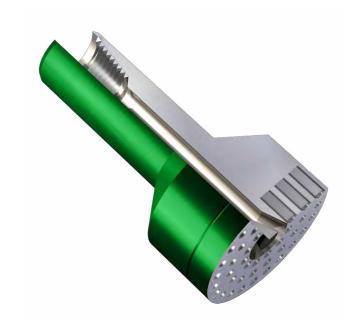
Jet junk basket



Junk Magnet

Retrieve small junk and debris from the bottom of the hole.

Junk magnets are used to retrieve small, irregular-shaped, magnetic debris. Junk magnets are frequently run in advance of diamond tools to remove debris that could adversely affect the tool's performance. The Junk magnet's internal pole plate is highly magnetized, but the rest of the tool remains nonmagnetic. Junk magnets are available in most hole sizes.



Junk magnet

JUNK MAG	JUNK MAGNET SPECIFICATIONS									
Tool OD, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, Ibf					
4	23⁄8 Reg	31/8	11/2	5,800	244,500					
5	2 ⁷ /8 Reg	3¾	11/2	11,100	413,550					
6	31/2 Reg	43⁄4	13⁄4	15,750	603,450					
81/2	41/2 Reg	61/4	21/4	41,500	1,186,600					
121/4	65⁄8 Reg	8	3	96,000	2,077,200					
171/2	75 / Reg	91/2	31/4	159,400	3,008,200					
22	75 Reg	91/2	31/4	159,400	3,008,200					
26	75 / 8 Reg	91/2	31/4	159,400	3,008,200					



Mechanical Casing Cutter

Easily convert to alternate cutting diameters for flexibility in casing and drillpipe cutting.

The mechanical casing cutter quickly converts to alternate inside cutting diameters, increasing flexibility while reducing rig time. The tool, used for casing sizes of 4½ in. to 13½ in., consists of a friction assembly to assist setting the tool in the pipe, a slip assembly to anchor the tool, and a retractable cutting assembly. Frequently, no conversion of the tool is needed for cutting different diameters of pipe; often, only the slips and friction blocks need to be changed. The tool also features an automatic nut, which permits repeated resetting and disengaging of the tool without returning it to the surface.

Applications

- Cutting casing and drillpipe in multiple locations
- Cutting casing where circulation problems are encountered

Benefits

- Reduced rig time by easy conversion to alternate inside cutting diameters
- Greater efficiency with downhole resetting and disengaging capability

Features

- Adjusts to cut multiple casing sizes, often without tool conversion
- Disengages and resets to run-in position automatically when casing is cut

Ordering instructions

Please specify:

- Required tool series
- Size and weight of casing to be cut
- Number of sets of cutting knives required
- Top connection

MECHANICAL CASING CUTTER SPECIFICATIONS									
Tool OD, in.	Casing Size, in.	Top Connection	Fishing Neck OD, in.	Tool Weight Approx., Ibm					
3	4-41/2	23/8 PAC	21/8	45					
35⁄8	41/2 - 51/2	23⁄8 IF	35/8	66					
3¾	41/2-7	23/8 IF	3¾	100					
41/4	5-75/8	21/8 Reg	41/4	180					
5%16	65/8-95/8	31/2 IF	5 ⁹ /16	205					
53⁄4	65/8-133/8	31/2 Reg	43⁄4	260					
73⁄4	95/8-133/8	41/2 IF	61/2	950					
81/4	95/8-133/8	41/2 IF	61/2	990					
113⁄4	133⁄8-36	65 Reg	8	2,750					
16	185⁄8-36	75/8 Reg	91/2	7,000					
	Tool OD, in. 3 3 ⁵ / ₈ 3 ³ / ₄ 4 ¹ / ₄ 5 ⁹ / ₁₆ 5 ³ / ₄ 7 ³ / ₄ 8 ¹ / ₄ 11 ³ / ₄	Tool OD, in.Casing Size, in.3 $4 - 4^{1}/_{2}$ $3^{5}/_{8}$ $4^{1}/_{2} - 5^{1}/_{2}$ $3^{3}/_{4}$ $4^{1}/_{2} - 7$ $4^{1}/_{4}$ $5 - 7^{5}/_{8}$ $5^{9}/_{16}$ $6^{5}/_{8} - 9^{5}/_{8}$ $5^{3}/_{4}$ $6^{5}/_{8} - 13^{3}/_{8}$ $7^{3}/_{4}$ $9^{5}/_{8} - 13^{3}/_{8}$ $8^{1}/_{4}$ $9^{5}/_{8} - 13^{3}/_{8}$ $11^{3}/_{4}$ $13^{3}/_{8} - 36$	Tool OD, in. Casing Size, in. Top Connection 3 4-4 ¹ /2 2 ³ / ₈ PAC 3 ⁵ / ₈ 4 ¹ / ₂ -5 ¹ / ₂ 2 ³ / ₈ IF 3 ⁵ / ₈ 4 ¹ / ₂ -7 2 ³ / ₈ IF 3 ³ / ₄ 4 ¹ / ₂ -7 2 ³ / ₈ IF 4 ¹ / ₄ 5-7 ⁵ / ₈ 2 ⁷ / ₈ Reg 5 ⁹ / ₁₆ 6 ⁵ / ₈ -9 ⁵ / ₈ 3 ¹ / ₂ IF 5 ³ / ₄ 6 ⁵ / ₈ -13 ³ / ₈ 3 ¹ / ₂ Reg 7 ³ / ₄ 9 ⁵ / ₈ -13 ³ / ₈ 4 ¹ / ₂ IF 8 ¹ / ₄ 9 ⁵ / ₈ -13 ³ / ₈ 4 ¹ / ₂ IF 11 ³ / ₄ 13 ³ / ₈ -36 6 ⁵ / ₈ Reg	Tool OD, in. Casing Size, in. Top Connection Fishing Neck OD, in. 3 4-4 ¹ /2 2 ³ / ₈ PAC 2 ⁷ / ₈ 3 ⁵ / ₈ 4 ¹ / ₂ -5 ¹ / ₂ 2 ³ / ₈ IF 3 ⁵ / ₈ 3 ³ / ₄ 4 ¹ / ₂ -7 2 ³ / ₈ IF 3 ³ / ₄ 4 ¹ / ₄ 5-7 ⁵ / ₈ 2 ⁷ / ₈ Reg 4 ¹ / ₄ 5 ⁹ / ₁₆ 6 ⁵ / ₈ -9 ⁵ / ₈ 3 ¹ / ₂ IF 5 ⁹ / ₁₆ 5 ³ / ₄ 6 ⁵ / ₈ -13 ³ / ₈ 3 ¹ / ₂ Reg 4 ³ / ₄ 7 ³ / ₄ 9 ⁵ / ₈ -13 ³ / ₈ 4 ¹ / ₂ IF 6 ¹ / ₂ 8 ¹ / ₄ 9 ⁵ / ₈ -13 ³ / ₈ 4 ¹ / ₂ IF 6 ¹ / ₂ 11 ³ / ₄ 13 ³ / ₈ -36 6 ⁵ / ₈ Reg 8					

NOTE: Other connections are available to order, and pipe cutters can be built to cut other casing and tubing sizes. We only show the sizes of casings that we recommend cutting with each size of pipe cutter. Larger sizes can be cut, but because the long cutting arms required are fragile, great care must be exercised.



Internal cutter wiper block

Internal cutter drag spring



Packer Milling and Retrieving Tools

Mill and retrieve packers and bridge plugs in a single run.

The packer milling and retrieving tools mill and retrieve production packers and bridge plugs in a single run.

The washover-type system mills over the slip section to disengage the packer. The spear section extends through the packer to catch and retrieve the element once the slips have been removed. The packer mill consists of a mill body and a replaceable mill or long rotary shoe dressed with crushed carbide.

The fixed-blade-type system features four blades dressed with crushed carbide for packer milling. Circulation ports between the blades allow cuttings to be flushed out of the wellbore. The catch assembly is equipped with a milling head dressed with crushed carbide and functions as a guide to remove any obstructions in the packer bore.

Extensions can be added between the spear and the packer mill in both types to provide sufficient length for the spear to pass through the bore of the packer before the mill engages the element. Both washover- and blade-type packer milling and retrieving tools can be released from the packer should it fail to mill up or disengage.

Applications

Removing packers and bridge plugs

Benefits

- Effective hole cleaning
- Reliable, heavy duty milling performance
- Adaptable to various packer IDs

Features

- Ported mill body
- Spears that can be dressed for various packer IDs
- Washover-type rotary shoes
- Blade-type tools

Ordering instructions

Please specify:

- Connection size and type
- Casing ID
- Packer make, model and ID length



Fixed blade-type

Washover-type



Pilot Mill

Use for milling sections of tubular junk.

Pilot mills are suitable for milling sections of tubular junk and can be used as dress mills for the installation of a casing patch. They can be used for milling liner hangers and other downhole tools with a through bore.

Pilot mills are available in $3\frac{1}{4}$ in. to 17 in. sizes with $3\frac{1}{8}$ in. to 8 in. fishing necks.



Pilot mill

PILOT MILL SPECIFICATIONS									
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf				
31/4 - 41/4	23/8 Reg	31/8	11/2	3,850	163,000				
4 - 5¾	21/8 Reg	3¾	11/2	7,400	275,700				
5½ – 7 ⁷ /8	31⁄2 Reg	43⁄4	13⁄4	10,500	402,300				
7 - 103⁄4	41/2 Reg	61/4	21/4	27,650	791,050				
9 ¹ /2 – 17	65 Reg	8	3	64,000	1,384,800				
9 ¹ /2 – 17	75⁄8 Reg	91/2	31/4	106,250	2,005,500				



Retrieval for tubular fish restrained from rotating.

Pin taps provide an economical means to retrieve a tubular fish that is restrained from rotation. Pin taps are designed to mate with a box-up tool joint and include an open bore, allowing wireline tools to be run through the tap.

Note: Pin taps should be run in conjunction with a safety joint.



Pin tap



Rotating and Releasing Overshot

Externally engage fish under high torsional and tensile loads.

The rotating and releasing overshot set the industry standard for reliability and flexibility for externally engaging fish under high-torsion and high-tensile loads. Its unique segmented slip design was developed to surpass the durability of conventional grapples. Lugs located between each of the overshot's slips provide a high-torque lock which provides unmatched gripping strength and reliability.

Wellbore Integrity Solutions' standard rotating and releasing overshot assembly consists of a top coupling, body, standard guide, spring, slip carrier, one set of slips, and a blanking ring; all of which are constructed of high-strength steel.

Applications

- Externally engages of drillpipe, casing, tubing and downhole tools with right- or left-hand torque
- Functions as a left-hand high-torque overshot for use below the AJ reversing tool

Benefits

- Reliable performance for efficient recovery
- Durable design reduces fishing costs

Features

- Slips designed in segments to endure high-torsion and high-tensile load operations
- Lugs located between each slip provide high-torque lock
- Segmented slips more durable than grapples

Ordering instructions

- Please specify:
- Tool OD
- Connection size and type
- OD of fish (slip catch size)
- Short catch or standard catch overshot body
- Lip guide or mill guide
- Packoff rubbers, carrier bushing, or special carriers (if required)



Rotating and releasing overshot



Safety Joints

Ensure parting ability if workstring becomes stuck.

Safety joints provide an additional level of protection against stuck fish by securing the entire fishing string in the wellbore and provides a positive releasing mechanism if the catch tool cannot be released. Safety joints are available for washover, drilling, and fishing applications.

Safety joints are equipped with O-rings to ensure hydraulic integrity when used with high-circulation washpipe. Safety joints are designed to withstand high torsional, axial, and impact loadings.

Safety joints are available for a broad range of applications. Contact a Wellbore Integrity Solutions representative for more information.

Applications

- Openhole and cased hole fishing
- Washover operations
- Pipe recovery and well abandonment operations

Benefits

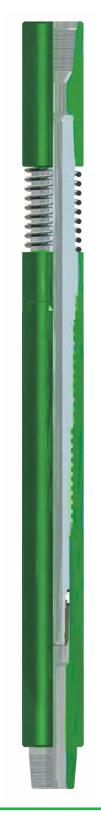
- Provides an additional level of protection against stuck fish
- Ensures parting ability if workstring becomes stuck during fishing operations

Features

- Positive releasing mechanism to free catching tool from wellbore
- Internal seals eliminate leak paths, enabling high circulating pressure
- Canfield thread form available for washpipe applications

Ordering instructions

- Please specify:
- Tool OD
- Туре
- Connection size and type
- Optional Canfield thread form (for washpipe only)



Safety joints



Series 70-Type Releasing Overshot

Retrieve tubular fish with short necks.

The Series 70-Type releasing overshot is designed to engage, pack off, and retrieve tubular fish and is specifically designed to use when the top of the fish is too short to be engaged with a Series 150-Type overshot. With the grapple positioned at the bottom of the tool, the overshot is able to successfully engage fish with short necks.

The tool's unique tapered helix internal construction provides 360° wall contact while distributing loads evenly on the tool and fish. The Series 70-Type releasing overshot is equipped with expandable cylinder basket grapples to be used when fish ODs are less than one-half inch of the tool's maximum catch size. The Series 70-Type overshot is available in full-strength and slimhole configurations to cover a range of external catch fishing requirements:

- FS Engineered to withstand all pulling, torsional, and jarring strains
- **SH** Engineered to withstand heavy pulling strains only

Applications

- Engaging and retrieving tubular fish
- Baiting damaged external fishing profiles
- Fishing operations requiring wireline compatibility

Benefits

 Successfully retrieves of fish with short necks

Features

- Full 360° grapples to evenly distribute gripping force
- Expandable cylinder basket grapples for smaller diameter fish



Series 70-Type releasing overshot



Series 150-Type Releasing Overshot

Successfully retrieve tubular fish, including parted drillpipe and drill collars.

The Series 150-Type releasing overshot engages, packs off, and retrieves tubular fish, and is especially suited to retrieve parted drillpipe and drill collars. The Series 150-Type overshot features a large bore for use with wireline tools and is available in a range of strength categories for jarring and backoff operations.

The tool's unique tapered helix internal construction provides 360° wall contact while distributing loads evenly on the tool and fish. Spiral grapples or basket grapples are available. Spiral grapples are used when maximum catch size of the overshot is necessary, and expandable cylinder basket grapples are used when fish ODs are less than one-half inch of the tool's maximum catch size.

The Series 150-Type releasing overshot is available in full strength (FS), semifull strength (SFS), slimhole (SH), and extra slimhole (XSH), to cover a range of external catch fishing requirements:

- **FS** Engineered to withstand all pulling, torsional, and jarring strains
- SFS Engineered for special hole conditions where maximum strength is required
- **SH** Engineered to withstand heavy pulling strains only
- XSH Engineered for pick-up jobs only

Applications

- Engaging, packing off, and retrieving tubular fish especially drillpipe and drill collars
- Baiting damaged external fishing profiles
- Fishing operations requiring wireline compatibility

Benefits

- Range of strength categories provides flexibility
- Reliable fish recovery

Features

- Large open bore for use with wireline equipment
- Full 360° grapples evenly distribute gripping force



Series 150-Type releasing overshot



String Mill

Clean out damaged casings, liners or tubing.

String mills are ideal for cleaning out damaged casing, liners, or tubing, and are also recommended for removing keyseats in open holes. The mill is tapered at the top and bottom, allowing reaming operations from both directions. Pin-down and box-up connections allow the mill to be run in a drill collar string or combined with a smaller pilot assembly to avoid sidetracking when removing obstructions from casing.

String mills are available in $3^{1/2}$ in. to $17^{1/2}$ in. sizes and with $3^{1/2}$ in. to $9^{1/2}$ in. fishing necks.



String mill

STRING MILL SPECIFICATIONS								
Dressed diameter, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, lbf			
31/2 - 41/2	23/8 Reg	31/8	11/2	3,850	163,000			
41/2 - 51/2	2 ⁷ /8 Reg	3¾	11/2	7,400	275,700			
5 ¹ /2 - 7 ¹ /2	31⁄2 Reg	43⁄4	13/4	10,500	402,300			
7 ⁵ /8 - 9 ¹ /2	41/2 Reg	61/4	21/4	27,650	791,050			
91/2 - 121/4	65 Reg	8	3	64,000	1,384,800			
14 ³ ⁄4 - 17 ¹ ⁄2	75∕8 Reg	91/2	31/4	106,250	2,005,500			

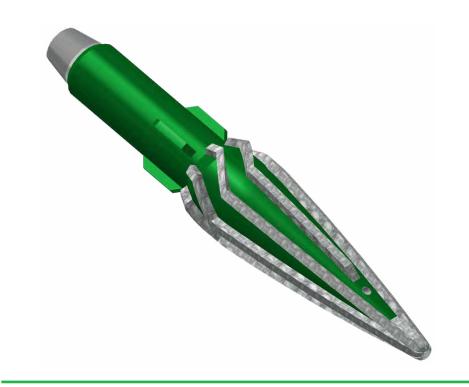


Taper Mill

A cleanout solution for tubulars.

Taper mills are designed specifically for milling through tight spots in tubulars. Heavy crushed carbide dressing increases on-bottom time, while ground OD and stabilizer pads eliminate the risk of cutting through the casing. Taper mills are recommended for cleaning out liners, tubing, and other collapsed or deformed tubulars. They can also be run ahead of other milling tools to clean out "bird nests."

Taper mills are available in $3\frac{1}{2}$ in. to $17\frac{1}{2}$ in. sizes with $3\frac{1}{8}$ in. to $9\frac{1}{2}$ in. fishing necks.



Taper mill

TAPER MILL SPECIFICATIONS									
Tensile yield, Ibf									
158,950									
163,000									
179,650									
275,700									
402,300									
791,050									
1,384,800									
2,005,500									
-									



Taper Tap

Retrieval of tubular fish prevented from rotating.

Taper taps provide an economical means to retrieve a tubular fish that is prevented from rotating. One-piece taper taps are constructed with a fine thread form that enables the tap to work as a threading tool.

Note: Taper taps should be run in conjunction with a safety joint.

TAPER TAP SPECIFICATIONS								
Wicker size, in.	Top connection, box	Fishing neck diameter, in.	Pin ID, in.	Yield torque, ft.lbf	Tensile yield, Ibf			
³ /4 - 3 ¹ /6	23/8 Reg	31⁄8	11/2	5,800	244,500			
1 - 31/2	2 ⁷ / ₈ Reg	3¾	11/2	11,100	413,550			
11/2 - 41/2	31/2 IF	43⁄4	21/4	19,000	777,000			
2 - 61/4	41/2 IF	61/2	2 ¹³ /16	56,650	1,499,900			
2 ¹ /4 - 7 ³ /4	65 Reg	8	3	96,000	2,077,200			
21/2 - 91/4	75 Reg	91/2	31⁄4	159,400	3,008,200			



Taper tap



TMC Bumper Sub

Bump up or down to meet fishing objectives, even in harsh environments.

The TMC bumper sub incorporates maximum stroke length and high torque transmission capacity, enabling the operator to bump up or down until fishing objectives are met. The TMC bumper sub's robust design, materials quality, and comprehensive quality requirements ensure reliable performance in the harshest downhole environments.

Applications

- Fishing operations, including stuck pipe, packer retrieving, tubing removal, milling, and debris recovery
- Plug and Abandonment (P&A) operations, including pipe recovery and wellhead removal
- Backoff operations where the sub releases spears or overshots, shear pins, dislodges a stuck string, and acts as a feedoff tool

Benefits

 Enables operator to bump up or down until recovery is completed

Features

- Temperature rated to 500 degF
- Seals rated to 20,000 psi differential
- Circulation pressure rated to 10,000 psi
- Closed drive system prevents ingress of wellbore fluid into drive section, improving reliability

Ordering instructions

Please specify:

- Hole size
- Connection size, type and left- or right-hand threads
- Tool diameter



TMC bumper sub

TMC BUMPER FISHING BUMPER SUB SPECIFICATIONS									
Tool OD, in.	Tool ID, in.	Tool Joint Connection	Assembly Number	Overall Length, ft. in.	Total Stroke, in.	Tensile Yield, lbf.	Torsional Yield†, lbf.ft.	Tool Weight, Ibm.	
1 ¹³ /16	3/8	1 ¹³ /16 WFJ	16435	4.8	9 3⁄4	56,000	800	48	
1 13/16	9⁄16	1 AM MT	N/A	N/A	7 1⁄4	69,000	750	54	
2 1/4	1/2	11⁄4 Reg	16471	6	12	95,800	1,900	75	
3 1⁄8	1	2 3/8 Reg	16215	7.1	16	192,000	4,100	125	
3 1/8	11/2	2 3/8 EUE	16461	6.11	14	185,000	4,200	100	
3 3⁄4	11/2	2 3⁄8 IF	16212	8.2	16	257,000	6,600	142	
3 ¾	2	2 3/8 EUE	16385	6.9	16	233,000	7,400	120	
4 ¹⁄4 [∞]	2	2 7⁄8 IF	16208	8.3	16	348,000	11,000	232	
4 1/4	2 1/16	2 7/8 EUE	16377	9.5	16	320,000	10,000	260	
4 3⁄4	2	3 1/2 API FH	16202	8.8	16	422,000	14,000	337	
4 ³⁄₄∞	2 1/4	3 1/2 API IF	16415	9.6	16	422,000	14,000	314	
6 1/4	2 1/4	3 1/2 API IF	16373	9.8	18	900,000	50,000	794	
6 ¹∕₂ [∞]	2 1/4	4 1/2 API IF	16374	9.8	18	928,000	50,000	890	
7 3⁄4	31/2	6 5/8 API Reg	16375	10.4	18	1,304,000	118,000	955	
8°°	31/2	6 5 / API Reg	16376	10.4	18	1,304,000	118,000	1,110	

NOTE: [∞]Also available with left-hand connections.



TMC Single-Acting Fishing Accelerator (Up Only)

Improve jar impact regardless of depth.

The TMC fishing accelerator tool improves jar impact and provides a supercharged blow directly above the fish. Used in conjunction with the TMC fishing jar, the TMC accelerator tool maximizes jar impact regardless of depth because it can either replace pipe stretch as the energy source in shallow holes, or supplement the pipe stretch energy in deeper wells. The TMC accelerator tool's robust design, materials quality, and comprehensive QA requirements ensure reliable performance in the harshest of fishing conditions.

Note: The Jar-Pact fishing program should be utilized to optimize performance of accelerator tools and TMC jars. Wellbore Integrity Solutions recommends that the TMC fishing accelerator tool be used in conjunction with this tool. Contact Wellbore Integrity Solutions for more information.

Applications

- Any fishing operation, including stuck pipe, packer retrieval, tubing removal, milling and debris recovery
- Plug and Abandonment (P&A) operations, including pipe recovery and wellhead removal

Benefits

- Endures harsh downhole environments
- Works with parts from the TMC fishing jar

Features

- Absorbs shock waves that propagate up the workstring and damage tool joints, top drives, and other surface components
- Temperature rated to 500 degF
- Seals rated to 20,000 psi differential
- Circulation pressure rated to 10,000 psi
- Closed drive system to prevent ingress of wellbore fluid into the drive section, improving reliability
- Interchangeable parts to allow conversion between accelerator tools and hydraulic jars, reducing parts inventories and increasing flexibility

Ordering instructions

Please specify:

- Hole size
- Connection size, type, and left- or right-hand threads
- Tool diameter
- Hole temperature
- Desired operating load



TMC single-acting fishing accelerator (up only)



TMC Single-Acting Fishing Accelerator (Up Only)

Tool OD, in.	113/16	113/16	21/4	31/8	31/8
Tool ID, in.	3/8	9⁄16	1/2	1	11/2
Tool Joint Connection	1 ¹³ /16 WFJ	1 AM MT	11/4 Reg	23/8 Reg	23/8 EUE
Overall Length, ft.in.	5.10	4.6	8	10	9
Tensile Yield, Ibf	56,000	69,000	95,800	192,000	185,000
Torsional Yield, lbf.ft	800	750	1,900	4,100	4,200
Total Travel with Stop Sleeve [†] , in.	8	71/4	10	12	101/2
Rack Test‡, in @lbf	6¾ @ 6,000	41/4 @ 5,000	71/2 @ 6,000	11 @ 29,000	10 @ 13,200
Oil Fluid, fl oz US	2	2	2	3	2
Minimum overpull at 240 degF with jar and accelerator combination, lbf ^{††}	7,500	6,000	5,200	19,000	8,400
Maximum overpull at 240 degF with jar and accelerator combination, lbf	19,000	17,000	20,000	50,000	32,400
Tool Weight, Ibm	60	46	100	160	130

TMC ACCELERATOR, SINGLE-ACTING FISHING ACCELERATOR (UP ONLY) SPECIFICATIONS Tool OD, in. 33/4 41/4° 41/4 43/4 33/4 Tool ID, in. 11/2 2 2 27/16 2 **Tool Joint Connection** 23/8 IF 23/8 EUE 27/8 IF 27/8 EUE 31/2 FH **Overall Length, ft.in.** 10.4 9 10.8 11.8 11 Tensile Yield, lbf 257,000 348,000 233,000 320,000 422,000 **Torsional Yield, lbf.ft** 6,600 7,400 11,000 10,000 14,000 Total Travel with Stop Sleeve[†], in. 113/8 12 111/4 12 103⁄8 Rack Test[‡], in @lbf 10 @ 31,000 101/8 @ 16,000 95/8 @ 32,000 101/8 @ 19,000 8@36,000 Oil Fluid, fl oz US 3 3 4 3 8 Minimum overpull at 240 degF with 22,000 16,000 32,000 15,000 54,000 jar and accelerator combination, lbf^{††} Maximum overpull at 240 degF with 59,000 38,000 73,000 39,000 90,000 jar and accelerator combination, lbf Tool Weight, Ibm 180 160 300 268 350

TMC ACCELERATOR, SINGLE-ACTING FISHING ACCELERATOR (UP ONLY) SPECIFICATIONS

· · · · · · · · · · · · · · · · · · ·					
Tool OD, in.	4 ³ ∕₄ [∞]	61/4	61/2	73/4	8∞
Tool ID, in.	21/4	21/4	21/4	31/2	31/2
Tool Joint Connection	31⁄2 IF	41/2 IF	41/2 IF	65 / 8 Reg	65/8 Reg
Overall Length, ft.in.	11.10	12	12	13	13
Tensile Yield, Ibf	422,000	900,000	928,000	1,304,000	1,304,000
Torsional Yield, lbf.ft	14,000	50,000	50,000	118,000	118,000
Total Travel with Stop Sleeve†, in.	103⁄8	12	12	12	12
Rack Test‡, in @lbf	8@37,800	8¾ @ 46,700	8¾ @ 46,700	10 @ 72,000	10 @ 72,000
Oil Fluid, fl oz US	8	12	12	12	12
Minimum overpull at 240 degF with jar and accelerator combination, lbf ^{††}	47,400	66,600	66,600	84,000	84,000
Maximum overpull at 240 degF with jar and accelerator combination, lbf	95,000	107,000***	107,000***	150,000***	150,000***
Tool Weight, Ibm	325	800	900	1,200	1,350

[∞]Also available with left-hand connections.

† Check stroke before loading the TMC Accelerator tool, if stroke varies, stop sleeves must be modified to obtain stroke as listed.

\$ Shop test at 70 degF for a nominal BHT of 240 degF, settings for other expected bottom hole temperatures are available upon request.

Minimum overpull requirement for a jar-accelerator tool combination to obtain an efficient impact.

the maximum overpull can be increased in the shop, as the maximum increases, the minimum increases

Ordering instructions, please specify:

• Hole size • Connection size, type, and left- or right-hand threads

Tool diameter

Hole temperature

Desired operating load



TMC Single-Acting Hydraulic Fishing Jar (Up Only)

Reliable fishing performance in harsh environments.

The TMC single-acting hydraulic fishing jar combines optimal impact characteristics with high-endurance construction to provide reliable fishing performance in harsh downhole environments. Tool seals are temperature rated to 500 degF and pressure rated to 20,000 psi, and the temperature compensation system in the detent permits prolonged jarring without loss of impact force. The closed drive system prevents wellbore fluid from entering into the drive section, improving tool performance and reliability.

Note: The Jar-Pact fishing program should be utilized to optimize performance of accelerator tools and TMC jars. Wellbore Integrity Solutions recommends that the TMC fishing accelerator tool be used in conjunction with this tool. Contact Wellbore Integrity Solutions for more information.

Applications

- Fishing operations including stuck pipe, packer retrieval, tubing removal, milling, and debris recovery
- Plug and Abandonment (P&A) operations, including pipe recovery and wellhead removal
- Operations that include harsh downhole conditions

Benefits

- Advanced impact characteristics
- Capable of prolonged jarring

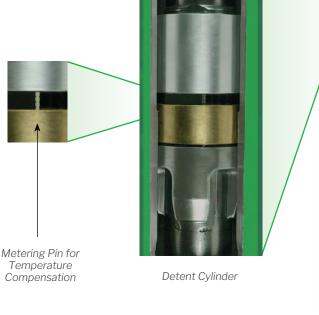
Features

- Long free-travel design to optimize impact
- Hydraulic metering system that enables variable impact loads, controlled by the amount of upward load applied by the operator
- Seals rated to 500 degF and 20,000 psi differential
- Circulation pressure rated to 10,000 psi
- Temperature compensation system to enable prolonged jarring when required
- Closed drive system prevents ingress of wellbore fluid into the drive section, improving reliability
- Interchangeable parts allow conversion between hydraulic jars and accelerator tools

Ordering instructions

Please specify:

- Hole size
- Connection size, type, and left- or right-hand threads
- Tool diameter
- Hole temperature



TMC single-acting hydraulic fishing jar (up only)



TMC Single-Acting Hydraulic Fishing Jar (Up Only)

TMC SINGLE-ACTING HYDRAULIC FISHING JAR SPECIFICATIONS								
Tool OD, in.	1 ¹³ /16	1 ¹³ /16	2 ¹ / ₄	3 ¹ / ₈	3 ¹ / ₈	3 ³ ⁄4	3 ¾	4 ¹ /4 [∞]
Tool ID, in.	3/8	9⁄16	1/2	1	11/2	11/2	2	2
Tool Joint Connection	1 ¹³ ⁄16 WFJ	1 AM MT	1¼ API Reg	2 ³ ⁄8 API Reg	2 ³ /8 EUE	2 ³ ⁄8 API IF	2 3⁄8 EUE	21/8 API IF
Assembly Number	16420	16853	16421	16213	16457	16210	16349	16204
Overall Length, ft	7	5	10	12	11	12.17	11	12.83
Recomm. Max. Overpull Working Load During Restricted Travel, Ibf	19,000	17,000	20,000	51,000	32,400	59,000	38,000	73,000
Total Stroke, in.	9¾	7¼	12	16	14	16	16	16
Tensile Yield, lbf	56,000	69,000	95,800	192,000	185,000	257,000	233,000	348,000
Torsional Yield, lbf.ft	800	750	1,900	4,100	4,200	6,600	7,400	11,000
Tool Wt., Ibm	75	54	125	200	225	240	325	375

SPECIFICATIONS (CON	FINUED)						
Tool OD, in.	4 ¹ / ₄	4 ³ ⁄ ₄	4 ³ ⁄ ₄	6¼	6 ¹ /2 [∞]	7 ³ / ₄	8∞
Tool ID, in.	27/8	2	21/4	21/4	21/4	31/2	31/2
Tool Joint Connection	27/8 EUE	3½ API FH	3½ API IF	4½ API IF	4½ API IF	65⁄8 API Reg	65⁄8 API Reg
Assembly Number	16348	16155	16143	16318	16363	16320	16366
Overall Length, ft	11	13	13.5	15	15	16	16
Recomm. Max. Overpull Working Load During Restricted Travel, Ibf	39,000	90,000	95,000	180,000	195,000	300,000	300,000
Total Stroke, in.	16	16	16	18	18	18	18
Tensile Yield, lbf	320,000	422,000	422,000	900,000	928,000	1,304,000	1,304,000
Torsional Yield, lbf.ft	10,000	14,000	14,000	50,000	50,000	118,000	118,000
Tool Wt., Ibm	400	425	375	950	1,078	1,400	1,570

NOTE: [∞]Also available with left-hand connections.



Washover Shoes

Frees stuck pipe in the wellbore.

Washing over frees stuck pipe in the wellbore by cutting away and circulating out the obstructions blocking the pipe's movement. Wellbore Integrity Solutions offers an array of washover shoes in various configurations for a range of downhole conditions. Washover shoes and associated equipment can also be specially fabricated for any job.

Applications

 Releasing stuck pipe lodged in the wellbore as a result of debris or obstructions

Benefits

Reliably frees stuck pipe

Features

- Rugged N-80 grade or greater casing or tubing construction; higher specification materials available by special order
- Integral joints for job design flexibility
- Available in sizes 2¹/₄ inch to 24 inch
- Other designs fabricated by special order







I Type

Wavy bottom

Т Туре

WASHOVER SHOES SPECIFICATIONS							
Washpipe Size, in.	Washpipe Max. OD, in.	Max. Fish OD, in.	Drift ID, in.	Nominal ID, in.	Makeup Torque, ft.lbf		
51/2	51/2	45/8	4.767	4.892	2,370		
5¾	53/4	5	5.001	5.124	2,700		
65⁄8	65/8	53⁄4	5.796	5.921	4,000		
75⁄8	81/8	61/2	6.640	6.765	4,340		
75⁄8	81/8	611/16	6.750	6.843	4,340		
75⁄8	75/8	611/16	6.750	6.875	6,120		
81⁄8	81/8	71/16	7.125	7.250	8,370		
95⁄8	95/8	85/8	8.679	8.835	10,000		
10¾	103⁄4	91/2	9.604	9.760	16,000		
103⁄4	103/4	95/8	9.694	9.850	14,250		
113/4	113/4	105/8	10.724	10.880	16,250		
133⁄8	133⁄8	121/8	12.259	12.415	15,000		
16	16	141/2	14.683	14.870	47,000		

NOTE: Additional sizes are available. For a complete listing, contact a Wellbore Integrity Solutions representative.





Highly Productive Tools. Time Saving Efficiencies.

With our cleanout tools, we deliver significant operational benefits and reduce risks.

WELL ABANDONMENT TOOLS





Bridge Plugs

Provides a solid base for a cement plug.

WIS offers variety of Bridge Plugs that can be set mechanically or hydraulically.

The Bridge plug provides a solid base for a cement plug which delivers improved efficiency and reliability for plug and abandonment operations.

Trip Saver for P&A operation

The Bridge plugs can be part of the integral system enabling a trip saver for various operations such as section milling and casing cutting operation.

Applications

- Plug and Abandonment (P&A) operations
- Cementing operations
- Cut and pull operations
- Section milling

Features

- Reliable and simple construction
- One piece slips combine to resist premature setting due to well debris
- Combine with section milling and casing cutting BHAs



Bridge Plug



Casing Mill

Efficient and reliable removal of downhole casing strings.

Casing mill

The casing mill is a tool that has been solely designed for the efficient removal of downhole casing strings. The blade is manufactured from high-grade alloy steel and positions the cutting edge at the precise angle for maximum cutting and milling efficiency. Extended blade length provides maximum footage per mill.

The cutting structure consists of optimized milling inserts technology specially developed for downhole application that prevents premature wear and breakage. The inserts are engineered based on extensive lab analyses and field history to provide good cutter durability and wear resistance.

The cutting structure ensures maximum ROP, ideal cutting size, and extended milling duration.

7 Inches and smaller

Casing mills in this size range have a round body dressed with wear-resistant tungsten carbide, stabilizing the mill inside the casing. The continuous chip breaker design generates steel cuttings that can easily be circulated out of the hole with a minimum of specialized mud conditioning required.

95% inches and larger

The 95% inch and larger casing mills use welded blade stabilizer pads to ensure the mill tracks straight down the casing stub. These larger diameter mills are best suited to high RPM with moderate weighton-bit, and in ideal conditions are capable of milling long sections of casing.

Applications

- Plug and abandonment (P&A) operations
- Removing long sections of cemented casing, tubing or liner

Benefits

- Carbide inserts with continuous chip breaker technology
- Variable blade length for different applications
- Stabilized body for optimum performance
- Larger size with lower pilot mill to stabilize and remove obstructions in the casing ID

Milling insert options

- Millmaster (P5): Standard grade offering for all milling applications
- WavEdge*: High-quality inserts with improved ROP
- TruEdge*: Premium grade with improved ROP, high durability, and wear resistance

CASING MILL SI	CASING MILL SPECIFICATIONS						
Casing Size in.	Blade Diameter in. [mm]	Top Connection in.	Fishing Neck OD in. [mm]	Overall Length in. [cm]			
41/2	5.25 [133.35]	31/2 REG	4.25 [107.95]	41 [104.14]			
51/2	6 .125 [155.57]	31/2 API	4.75 [120.65]	43 [109.22]			
65/8	7.515 [190.88]	41/2 API	6.50 [165.10]	65 [165.10]			
7	7.75 [196.85]	41/2 API	6.50 [165.10]	82 [208.25]			
75/8	8.80 [223.52]	41/2 API	6.50 [165.10]	82 [208.25]			
95/8	10.80 [274.32]	65% REG	8.00 [203.20]	79 [200.66]			
103⁄4	12.0 [304.80]	65% REG	8.00 [203.20]	73 [185.42]			
133/8	14.50 [368.30]	75/8	9.52 [241.81]	79 [200.66]			
135/8	14.50 [368.30]	75/8	9.52 [241.81]	73 [185.42]			
14	14.50 [368.30]	75/8	9.50 [241.30]	73 [185.42]			
16	17.25 [438.15]	75/8	9.50 [241.30]	86 [218.44]			
185/8	20.50 [520.70]	75/8	9.50 [241.30]	89 [226.06]			
20	21.25 [539.75]	75/8	9.50 [241.30]	81 [205.74]			

Ordering instructions

Variable Mill dressed diameter

Size and weight of outer casing,

Size and weight of casing to be milled

Top and bottom connection

Please specify:

if applicable

Casing Mill



Circulation Sub

Single drop clean and circulation system.

The Circulation Sub is designed to be run in a string where it is desirable to stop circulating pressure from reaching specific BHAs. The Sub is typically used with motors or assemblies that restrict the allowable fluid-circulation rates. When operated, the circulation sub allows a higher circulation rate to be established by opening a path to the annulus in the top section of the tool string.

This is especially useful in applications such as drilling or Fishing, where a higher circulation rate may be necessary to effect good cuttings transport and hole cleaning before the string is retrieved.

Activation

The tool is run in the open position. A ball is dropped to the ball seat and pressure is applied to close the ports. This will completely isolate the string below from circulation and pressure and allow for a higher fluid circulation through the annulus.

Applications

- Drilling
- Fishing
- Plug and Abandonment (P&A) operations

Benefits

- Ball Activated
- Boosts annular velocity
- Available in multiple sizes



Circulation Sub

CIRCULATION SUB SPECIFICATIONS							
Tool OD, in.	4.125	4.25	4.75	5.625	6.25	6.50	8.00
Tool length, in.	33.5	33.5	37.3	33.9	30.1	30.3	36.0
Connections, in.	21⁄8 API IF Box X Pin	2% API IF Box X Pin	3½ API IF Box X Pin	3½ API IF Box X Pin	4 API IF Box X Pin	4½ API IF Box X Pin	65⁄8 API IF Box X Pin
Ball Size, in.	1.75	1.75	1.88	1.88	2.125	2.125	2.125
Shear pressure, psi	800	800	800	800	600	600	600



Hydraulic Disconnect

Designed to disconnect a tubing string or drill string.

The Hydraulic Disconnect is designed to disconnect a tubing string or drill string which allows the upper section to be pulled out of hole.

The Hydraulic Disconnect is designed to run within the Bottom Hole Assembly (BHA) above the turbine or motor in case there is a problem. It is also useful for cementing operations required to plug and abandon side tracks in exploration and appraisal wells. The tool can be separated to retrieve the drill string above the disconnect, if there is a problem during the drilling sequence

Activation

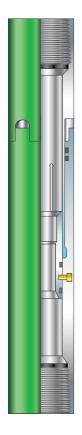
The tool is activated from surface by dropping a dart or ball into the tubing or drill string. The dart or ball is pumped down to the Disconnect and when seated, shears the screws retaining the sleeve and the collet mechanism. The tool is designed to have minimal strength limitations as compared to the other components of the BHA assembly

Applications

- Plug and Abandonment (P&A) operations
- Drilling applications
- Cementing operation

Benefits

- Disconnect tubing string or drill string
- Retrieve section above the hydraulic disconnect tool
- Ball or dart pumped down for activation
- Minimal strength limitations compared to other BHA components



Hydraulic Disconnect Sub

Tool Size, in.	2 7⁄8	3 ¹ /2	41/2	5 ¹ /4	61/8
Tool length, in.	24	26	32	42	48
Tool thread, in.	21⁄8 New Vam Box	3½ Top Vam Box	4½ Top Vam Box	NC40 VAM EIS Box	4½ API IF Box
Bottom thread, in.	21⁄8 New Vam Pin	3½ Top Vam Pin	4½ Top Vam Pin	NC40 VAM EIS Pin	4½API IF Pin
Body OD, in.	3.445	4.221	5.000	5.2500	6.875
Body ID, in.	2.167	2.730	2.730	2.528	2.730
Shear pressure, psi	2,500	2,500	2,500	2,500	1,750



Hydraulic Pipe Cutter

Reliable severing of single or multiple casing strings.

The hydraulic pipe cutter reliably severs single or multiple strings of casing for well abandonment. Three heavy-duty cutter arms, dressed with a combination of milling structure and crushed carbide, are capable of completing an interval cutout in a variety of casing weights and grades, conductor pipes, and marine risers.

The hydraulic pipe cutter is available in a range of sizes that cut 5 inch to 63 inch diameter pipe and is not dependent on the following pipe conditions:

- concentric
- eccentric
- cemented
- non-cemented

The Flo-Tel downhole mechanical position indicator displays a standpipe pressure indicator at the surface when the knives are opened to their preset diameter. Knowing the tool's disposition downhole eliminates the risk of accidentally pulling the tool before the string has been completely severed.

Applications

- Internal cutting of single or multiple strings of casing
- Well abandonment
- Drillpipe cutting operations

Benefits

- More efficient operations by reliably severing single or multiple strings of casing in well abandonment operations
- Eliminates risk of NPT from pulling tool before string is completely severed

Milling insert options

- Optimized milling inserts technology provides cost-effective performance
- Customized knives can be matched to a range of pipe diameters
- Hydraulically actuated cutter arms ensure cutter opening
- Flo-Tel* downhole mechanical position indication device to indicate cutter arm position



Hydraulic pipe cutter

HYDRAULIC PIPE CUTTER SPECIFICATIONS						
Pipe Cutter Size, in.	Casing Size Range, in.	Top Connection,in.	Fishing Neck OD, in.	Weight, Ib		
35/8	5 to 65/8	27/8 PAC	31/8	123		
5%16	6 to 95⁄8	31/2 REG	43⁄4	283		
81/4	95% to 133%	41/2 REG	61/2	832		
113⁄4	13¾ to 36	65 REG	8	2680		
16	20 to 36	65 REG	8	4853		



In-LINE Casing Spear

The In-LINE casing spear is a special purpose spear for motorized single trip cut and pull operations.

The In-LINE casing spear is a robust tool designed for cutting and pulling of casing in a single trip. It is ideal for plug and abandonment and slot recovery operations. The spear can be engaged and disengaged multiple times, allowing multiple cut-and-pull operations in a single trip for reduced non-productive time.

There is no requirement to run a stop ring with the spear, which allows the spear to be run close to the cut depth ensuring maximum force can be applied at the cut point.

Operation

The spear allows to enter and slide to a pre-established depth without dragging the slips within the cased hole.

Once at depth, the In-LINE casing spear can be set by using left-hand rotation (low torque) and slowly pick up to enter into the engagement slot to engage the casing. Once engaged the casing be pulled into tension by applying overpull and either make cut with motor/cutter combination or retrieve fish if no cutting is required.

Applications

- Deepwater
- Land operations
- Plug and Abandonment (P&A) operations
- Slot recovery operations
- Single trip cut and pull operations

Benefits

- Maximizes reliability of cutting operations by working together with the ProCISE system
- Saves rig time by retrieving casing in one trip
- Cut is performed faster because the casing is held in tension
- Increase safety of surface handling by engaging the cut casing segment from the top

Features

- The spear can be mechanically engaged and disengaged multiple times
- Allow multiple operation to be performed in a single trip

IN-LINE CASING SPEAR SPECIFICATIONS					
Casing Catch Range, in.	95% to 133%				
Fishing Neck OD in.	8.13				
Fishing Neck Length in.	18.00				
Overall Length, in.	129.6				
Weight, lb	1,286				
Connection (Top x Bottom)	API NC 50 Box X API NC 50 Pin				
Torque Yield, ft-lbf	9,200				
Tensile Yield, Ibf	1,200,000				

In-LINE Casing Spear







K-Master

Economical milling, sidetracking, and single-string pipe cutting.

The K-Master section mill is a hydraulic downhole tool ideal for milling casing to set rock-to-rock well abandonment cement plugs. All cutter arms are dressed with tungsten carbide inserts that, along with the multiblade design, provide maximum footage and high ROP. When combined with the high-ratio underreamer, the K-Master mill provides a single-trip milling system to ensure that rock-to-rock isolation is attainable.

Multiple cutter arms for optimal milling performance

As pump pressure is applied, three cutter arms expand and begin the cutout. When the cutout arms are fully open, three additional cutter arms automatically expand into the milling position using a cam and ramp interface. All six cutting surfaces are then squarely sealed on top of the casing for optimum milling performance.

The optimized milling inserts technology covers a wide range of milling and cutting applications. The inserts are engineered based on extensive lab analyses and field history to provide good cutter durability and wear resistance.

Each cutter knife incorporates chipbreaker ridges, and the continuous chip-breaker design generates steel cuttings with a size and shape that will not accumulate and block flow. These cuttings can easily be circulated out of hole, requiring a minimum of specialized mud conditioning. The milled casing shavings are engineered to minimize the size for optimal hydraulics without sacrificing milling speed.

A database of casing material catalogs the cutter performance and casing metallurgy to provide a clearer understanding of optimal milling performance and parameters.

Applications

- Plug and Abandonment (P&A) operations requiring rock-to-rock isolation
- Milling poorly cemented or corroded casing

Benefits

- Single-trip milling when combined with high-ratio underreamer
- High-performance ROP and hole cleaning during milling operations
- Integration with Wellbore Integrity Solutions underreamer systems for virgin formation exposure
- Engineered milling technology based on lab analyses comparing cutter performance with casing metallurgy
- Optional titanium-based blade treatment for section milling of chrome alloy tubulars

Milling Insert Options

- **Millmaster (P5):** Standard grade offering for all milling applications
- WavEdge*: High-quality inserts with improved ROP
- TruEdge*: Premium grade with improved ROP, high durability, and wear resistance



K-Master Section Mill



K-Master

Cutter position indicator

The K-Master mill is equipped with Flo-Tel* downhole mechanical position indicator that provides a surface signal to notify the operator when the cutout is completed. The signal indicates that the cutting arms have extended to full sweep to ensure that the mill in not skimming the pipe. Section milling can then begin for the required interval.

Integrated components

Section mills require a guide mill that is run below the tool. An integral bladed stabilizer is also run below the mill to further enhance stabilization. The guide mill and stabilizer are usually sized at the nearest $\frac{1}{8}$ in. under the drift diameter of the casing. A float valve is recommended to run above the section mill. The float valve prevents cuttings from entering the section mill and blocking the piston orifice while making a connection or when the pumps have to be shut down.

Shock tools, which are recommended for longer section milling intervals, help prolong the life of the section mill knife.

An optimized milling fluid provides maximum hole-cleaning performance.

K-MASTER SPECIFICAT	TIONS					
Mill Series	3600	4500	5500	7200	8200	11700
Body OD, in.	3.50	4.50	5.49	7.25	8.25	11.75
Fishing Neck OD, in.	3.12	4.12	5.50	7.25	6.50 or 7.25	8.00
Fishing Neck Length, in.	11.00	18.00	18.00	16.00	26.00	20.00
Top Connection Size, in.	23/8 REG Pin	27/8 REG Pin	31/2 IF Box	41/2 IF Box	4½ IF Box or 65% REG Pin	65% REG Pin
Weight, Ib	133	275	420	833	1,050	1,847
Overall Length, in.	53.2	70.5	90.8	109.9	114	112.6
Body Yield Torque, ft-lbf	5,800	11,100	19,000	47,945	55,000	96,000
Body Yield Tensile, lbf	244,500	413,550	777,000	1,180,000	1,583,000	2,077,000



Marine Swivel

Allows free and full rotation of cutting tools when operating from floating vessels.

A marine swivel allows free and full rotation of tools while preventing vertical movement and allows for full circulation downhole. It is the best way to vertically position downhole cutting tools when operating from floating vessels.

The bearing design of the marine swivel is designed to withstand the most severe thrust and radial loads encountered during pipe cutting operations.

Pipe Cutting operation from semi-submersible and drill ships

To compensate for the vertical movement of floaters, the marine support swivel can be run above the pipe cutter assembly.

It is a landing device that permits the operator to vertically position downhole cutting tools and maintain a fixed vertical position when cutting pipe from floating vessels. The Marine Swivel lands in the wellhead and supports tools below it. Motion compensators or bumper subs above the Marine Swivel eliminate the effect of floater's vertical motion.

Applications

- Plug and Abandonment (P&A)
- Cut and pull operations
- Subsea well head retrieval

Features

- Combines with pipe cutter assembly to aid in cutting operation from floaters
- Reliable and simple construction
- Reliable design to withstand severe thrust and radial loading



Marine Swivel

MARINE SWIVEL SPECIFICATIONS					
Tool Series	6200-6	7700-2			
Bearing House OD, in.	121/4	1315/16			
Std Seating Plate OD, in.	135% to 143%	143/8, 24, 30			
Fishing Neck OD, in.	61/4	73⁄4 or 8			
Fishing Neck Length, in.	36	36			
Body Connections, in. Box Up x Pin Down	41⁄2 IF	65% REG			
Overall Length, in.	78	78			
Weight, Ibs	850	1,300			



Milling Inserts

Optimized milling insert technology for cutter durability and wear resistance.

Optimized milling inserts technology are offered to cover a wide range of milling and cutting applications. All the inserts are engineered based on extensive lab analyses and field history to provide good cutter durability and wear resistance while milling or cutting.

The following inserts are available as our standard and premium offering depending on the application.

- Millmaster (P5): Standard grade offering for all milling applications
- WavEdge*: High-quality inserts with improved ROP
- **TruEdge*:** Premium grade with improved ROP, high durability, and wear resistance

Applications

- Plug and Abandonment (P&A) operations
- Section milling
- Casing and liner milling
- Pipe cutting

Features

- An optimized geometry has been engineered to ensure both milling efficiency and longevity
- Greater cutting structure durability
- An improved rate of penetration while milling
- Predictable swarf control to aid in effective wellbore cleaning



Millmaster (P5) – Standard grade offering for all milling applications







TruEdge*– Premium grade with improved ROP, high durability, and wear resistance





Multi-Cycle Pipe Cutter

Hydraulic Multi-Cycle Pipe Cutter for Well Abandonment and Slot Recovery.

The Multi-Cycle Pipe Cutter is a hydraulic pipe cutter, with the integration of an indexing mechanism accompanied with a knife return function. The tool is designed to allow multiple cycles of three sets of cutter arms to complete multiple casing cuts.

Save rig time by reducing trips

In well abandonment and slot recovery operations, the hydraulic Multi-Cycle Pipe Cutter provides the capacity for multiple cuts during a single trip. The Multi-Cycle Pipe Cutter with tungsten carbide inserts has three sets of blades that can make up to 12 cuts in a single trip, saving valuable rig time and surface exposure.

Reduce HSE exposure by reducing swarf at surface

In well abandonment and slot recovery operations, large volumes of swarf waste can be generated during casing milling activities, requiring disposal at the surface. One of the features of the Multi-Cycle Pipe Cutter is the ability to cut casing into smaller, manageable lengths that can be pulled and jarred to surface individually, reducing swarf waste at surface that is generated by pilot milling. In comparison, mud plant and pressure control equipment remain contaminant free, and the rig crew has less exposure to contaminants.

Increase cutting knowledge and capacity

The Multi-Cycle Pipe Cutter's continuously indexing piston enables it to switch to a different set of cutting blades

with each flow cycle. This ability provides triple the cutting capacity of conventional pipe cutters. The Flo-Tel* position indicator provides a pressure indication at the surface of successful cuts at each cutter position. This information eliminates the risk of pulling out of hole before the cutting operation is complete.

Applications

- Deepwater Plug and Abandonment (P&A) operations
- Well abandonment and slot recovery operations
- Pipe recovery operations where multiple casing cuts are required

Benefits

- Saves rig time tripping in and out of the hole for multiple cuts
- Reduces HSE exposure to rig crew with less handling at the surface

Features

- Uses three sets of blades to perform up to 12 cuts in a single trip
- Provides positive indication of cutout success using an integral Flo-Tel downhole mechanical position indicator
- Provides contingency cutting capacity for standard P&A cutting operations
- Has a continuous indexing piston that allows the pipe cutter to switch cutting blades with each flow cycle
- Offers flexibility for planning of multiple cuts during a single trip with surface confirmation
- Is fully integrated with the Shortcut* deep water plug and abandonment system spear and a PDM



Multi-Cycle Pipe Cutter

MULTI-CYCLE PIPE CUTTER SPECIFICATIONS			
Tool Series	8250		
Part Number	80005795		
Tool Max. OD, in. [mm]	81/4 [209.55]		
Overall Length, ft [m]	10.80 [3.29]		
Casting Cutting Range, in. [mm]	95⁄ ₈ - 103⁄4 [244.47 - 273.05]		
Knife Sets	3		



ProLATCH

Wellhead retrieval system to recover casing and subsea wellheads.

The ProLATCH* wellhead retrieval system combines a high-performance wellhead spear, hydraulic pipe cutter, and nonrotating stabilizers to recover surface casing and subsea wellheads for plug and abandonment operations.

Simplify mechanical abandonment operations

The ProLATCH wellhead retrieval system is designed to simplify mechanical abandonment operations by eliminating the need for a marine swivel and a long drill collar string and reducing workstring handling time. Once engaged, the system can retrieve both the surface casing and the subsea wellhead.

Reliable recover of surface casing and wellhead

To begin a casing retrieval operation, the wellhead spear is engaged and overpull is applied in order to assist with tension cutting. The hydraulic pipe cutter severs the casing, and a pressure indication confirms that the cut has been successful. This feature eliminates the possibility that the cutter is pulled out of the hole before the cutting operation is complete. Once the casing is severed, the ProLATCH system wellhead spear remains engaged in order to recover the surface casing, wellhead and guide base to surface. A customized range of wellhead segment grapples are available to ensure effective engagement during wellhead recovery.

The system can be operated using a topdrive for rotary cutting operations or deployed with a positive displacement motor (PDM).

Applications

- Recovery of surface casing and subsea wellheads for Plug and Abandonment (P&A) operations
- Deepwater P&A operations
- Rotary or positive displacement motor driven (PDM) casing cutting operations

Benefits

- Eliminates the need for marine swivel or long drill collar string
- Can cut and retrieve both the casing string and the subsea wellhead in one run
- Robust design reduces bowing effect in the workstring, as weight does not have to be slacked off onto a marine swivel
- Minimizes possible drillstring failure because the drillstring is not rotated in open water.

Features

- Custom wellhead recovery grapples
- Integral collet assembly engages wellhead
- Robust and stabilized system
- Motor or rotary driven system

PRO-LATCH SPECIFICATIONS	
Wellhead Size, in.	183⁄4
Static Pull Capacity, lbs	1,100,000
Pipe Cutter Sweep, in.	441/2, 541/2



ProLATCH



ProMAXX-Hydraulic Spear

Hydraulically activated extended reach spear.

Save rig time by reducing trips

The ProMAXX-Hydraulic Spear is designed to maximize efficiency and reduce trips in cut and pull operations. The spear is activated hydraulically and can be set within various casings sizes in a single trip. It engages the casing while allowing through rotation to enable cutting in tension. No mud motor is required below the spear. If the casing is not free the ERS can be easily disengaged and re-engaged numerous times as needed.

When combined with the ProMAXX-Pipe Cutter, the system provides a one-trip solution for cutting, anchoring, and retrieving the casing without pulling to the surface to change tools. Further trips can also be avoided by utilizing the multicycle pipe cutter which has the capacity to perform twelve individual cuts without tripping out of the hole.

Through-bore access for multiple operations

With flow-through bore access and a ball-drop activation mechanism, other operations, such as cementing, cement plug dressing, or bridge plug setting of a plug, can all be carried out before activating the ProMAXX-Hydraulic Spear.

Applications

- Conventional well abandonment operations
- Slot recovery operations
- Deepwater plug and abandonment (P&A) operations
- Carbon Capture Utilization and Storage (CCUS) operations

Benefits

- Allows placement directly behind the pipe cutter
- Holds casing in tension while cutting
- Eliminates requirement for a Positive Displacement Motor (PDM)
- Enhanced safety for on-site personnel by minimizing interventions
- Significant reduction in non-productive time associated with tool changes

Features

- On-demand hydraulic activation with unlimited activation and deactivation cycles
- Ball-drop activation mechanism
- Easy release mechanism—stop pumps and slack off
- Thru-rotation capability
- Wide catch range: 95/8 in. x 53.5# to 10³/4 in. x 32.75#
- Six slips provides a large contact surface area on engagement

PROMAXX-HYDRAULIC SPEAR SPECIFICATIONS			
	95/8	133/8	
Tensile Yield, Ibf	1,200,000	1,700,000	
Torsional Yield, ft.lbf	60,000	60,000	
Working Overpull, lbf	150,000	250,000	
Static Overpull, lbf	750,000	1,000,000	
Max. DLS	3 deg/100ft	3 deg/100ft	
Max. Flow Rate, gpm	400	400	
Max. Operating Temperature	400°F [205°C]	400°F [205°C]	
Max. Pressure, psi	4,000	4,000	
Tool OD (Collapsed), in.	8.375	11.75	
Inner Diameter, in.	1.50	2.50	
Catch Range, in.	8.535 - 10.192	11.906 - 13.50	
Casing Range	95⁄8 in. x 53.5# – 10³4 in. x 32.75#	13.375 - 14.00	
Connections	65⁄8 Reg Box (up) x 65⁄8 Reg Pin (down)	65∕8 Reg Box (up) x 65∕8 Reg Pin (down)	
Weight, Ibs	1,345	2,700	
Overall Length, in.	105.5	164	
Fish Neck, in.	23.44	27	
Fish Neck OD, in.	7.50	10.50	

Compatibility

- ProMAXX-Pipe cutter
- Standard pipe cutter
- Multi-cycle pipe cutter
- Bridge Plug and Packer
- Circulating subs (large ID for drop ball or dart pass through)



ProMAXX-Hydraulic Spear



ProMAXX-Pipe Cutter

Reliable Severing of Single or Multiple Casing Strings.

Through-bore access and a balldrop activation mechanism

The ProMAXX-Pipe Cutter is designed to cut both single and multiple strings of pipe. It operates hydraulically, using a ball drop and pump pressure to actuate the knife arms, and is designed to allow full flow through the bore of the tool to the string below.

The flow-through feature enables other operations, such as cementing, cement plug dressing, or bridge plug setting, before activating the pipe cutter.

The knives of the ProMAXX-Pipe Cutter are assembled with WIS propriety TruEdge insert-only knives, and multiple cuts can be made in the same trip without needing a trip to recover to the surface.

The ProMAXX-Pipe Cutter chassis is mounted with a full-gauge stabilizer, which helps improve cutting efficiency by providing stabilization very close to the cutter knives.

CO₂ Emission Reduction by saving rig time

When combined with the ProMAXX-Hydraulic Spear, the system provides a one-trip solution for cutting, anchoring, and retrieving the casing without pulling to the surface to change tools.

By combining multiple operations in a single trip, rig time and cost is reduced significantly. Operational time savings also result in considerable emissions reduction.

Applications

- Well abandonment
- Single trip cut and pull operations
- Slot Recovery
- Carbon Capture Utilization and Storage (CCUS) operations
- Internal cutting of single or multiple strings of casing

Benefits

- Ball drop activation and Flow Throughbore
- Enhanced operational efficiency, reducing overall project timelines
- Substantial cost savings by eliminating the need for multiple interventions
- Through-bore allows flow to facilitate cementing, setting of a hydraulic bridge plug, and cement plug dressing operations, prior to activation

Features

- Rapid and precise casing-cutting technology using TruEdge* cutting structure
- Hydraulically actuated cutter arms ensure cutter opening
- Unique annular flotel design providing a clear pressure indication of cut completion
- Designed to cut a range of casing size of 95% inch and 13% inch
- Built in full gauge stabilizer to improve the cutting efficiency



ProMAXX-Pipe Cutter

PROMAXX-PIPE CUTTER SPECIFICATIONS			
Pipe Cutter Size, in. 8.25			
Casing Size Range, in.	95% - 133%		
Top Connection, in.	NC50 Box		
Fishing Neck OD, in.	6.5		
Weight, Ib	900		



ProMILL

Trip-saving milling and underreaming system.

The ProMILL* trip-saving milling and underreaming system combines a bridge plug assembly, section mill, and high-ratio underreamer in one single-trip solution, achieving rock-to- rock zonal isolation and preparing the foundation for an abandonment cement barrier. Performing operations in the same trip not only saves rig time but ensures a more predictable performance.

Compared with perf-and-squeeze methods, the ProMILL system eradicates all potential leak paths including channeling, microannuli, and mudcake from the abandonment barrier, enhancing annular remediation.

Efficient section milling with rock-to-rock isolation

Because a bridge plug assembly is integrated into the ProMILL system, a bridge plug can be set to isolate the lower part of the wellbore prior to the milling operation.

The ProMILL system section mill is ideal for milling casing to set rock-to-rock well abandonment cement plugs. All cutter arms are dressed with high- performance ridged milling elements which enables high-quality milling performance. The unique insert geometry, improves durability and stabilization, resulting in superior hole cleaning and swarf quality.

Effective borehole enlargement fully controlled from surface

The ProMILL system high-ratio underreamer is specially designed to provide well abandonment integrity. The high-ratio underreamer features balldrop activation, which ensures that the underreamer remains closed during the entire milling operation.

Applications

- Plug and Abandonment (P&A) operations requiring rock-to-rock isolation
- Remediation of annulus cement to remove microannuli, channeling, and other potential barrier failure modes
- Extended-length section mill window
- High-ratio opening underreaming

Benefits

- Saves rig time by setting a bridge plug, milling, and underreaming in one trip
- Ensures full-gauge boreholes per P&A program requirements
- Enhances operational efficiency and safety by eliminating barrier failure modes
- Provides better swarf quality, cleaning the hole faster and enabling higher ROP

Features

- Integral bridge plug assembly enables setting a mechanical plug
- Section mill dressed with highperformance milling inserts with unique ridged profile provides better swarf quality
- Ball-drop activation system ensures that the high-ratio underreamer remains closed at all times during milling operations

PROMILL SPECIFICATIONS				
Tool Series	5500	8000	11700	
Casing sizes, in.	85/8, 7, 65/8	103/4, 95/8	16, 14, 133⁄8	
Underreaming opening sizes, in.	131/2, 93/4, 9	20, 17½, 15, 13½	22, 20	
Underreamer casing scraper arm sizes, in.	121/8, 81/2	185%, 171/2, 121/4	N/A	



ProMILL system



ProMILL Duo

Dual casing, trip-saving milling and underreaming system.

Effective solution for dual casing abandonment cement barriers

The ProMILL Duo* provides an innovative, cost-saving solution for well abandonment applications, where the integrity of the abandonment zone requires the creation of a milled section in two casing sizes. Significant rig time savings are realized when using the ProMILL Duo in comparison to conventional solutions that require a long, inner string casing to be milled.

High ratio expansion

The high expansion ratio of the ProMILL Duo Section Mill allows it to drift through the inner casing in the retracted state and upon actuation, open up to a larger diameter to mill the outer casing and the coupling.

The ProMILL Duo expansion mechanism is based on a proven spline-based actuation platform with a long history of durability and performance. Similarly, the cutting structure on the arms is dressed with WavEdge* ridged milling elements that have demonstrated performance in the ProMILL system. The system also includes an active stabilization module that optimizes the dynamic behavior and reduces the vibration of the BHA during operation.

Applications

- Plug and Abandonment (P&A) operations requiring rock-to-rock isolation
- Remediation of annulus cement to remove microannuli, channeling, and other potential barrier failure modes
- Extended-length section mill window

Benefits

- The ProMILL Duo greatly improves efficiency and reduces cost in a dual string application by eliminating the need to mill up the inner string from the surface or top of cement, when a section needs to be milled in the outer casing for setting a cement plug
- Multiple trips to mill up the inner casing are eliminated, due to the small drift of this tool and the high expansion ratio
- Enhances operational efficiency and safety by eliminating barrier failure modes
- A High Ratio Underreamer can be run in the same trip as ProMILL Duo

PROMILL DUO SPECIFICATIONS				
8000	6000			
15.7	11.37			
Ball Drop Activation available	N/A			
8.44	6.00			
7.75	5.25			
16	12.9			
65% Reg Box x 65% Reg Box	41/2 Reg Box x 41/2 Reg Box			
65% Reg Pin x 65% Reg Pin (NC50 Box Up also available)	31/2 IF Box x 41/2 Reg Pin			
891	340			
2,311	800			
81	65			
210	154			
1,000,000	500,000			
95⁄8 (47 – 53.5 lbs/ft)	7 (20 – 29 lbs/ft)			
13¾ (68 – 72 lbs/ft)	95⁄8 (43 – 53.5 lbs/ft)			
	8000 15.7 Ball Drop Activation available 8.44 7.75 16 65% Reg Box x 65% Reg Box 65% Reg Pin x 65% Reg Pin (NC50 Box Up also available) 891 2,311 81 210 1,000,000 95% (47 - 53.5 lbs/ft)			



ProMILL Duo system



ProMILL Underreamer

High Ratio Underreamer (HRU) capable of underreaming cement.

The ProMILL Underreamer (PMUR) is designed to enlarged wellbore sections up to 100% of the pilot diameter. This is primarily required for well abandonment and gas permeability work. The PMUR has extended reach arms relative to the tool body diameter. This allows it to easily drift through the narrow casing restriction and then open the hole to a larger diameter than the original hole size.

The PMUR is designed with PDC cutters that are capable of underreaming cement or variable formations in different sizes. A simple change of arms is required to achieve this underreaming.

The underreamer is also designed with casing scraper arms to clean any debris or cement before placing a cement plug.

Activation

The PMUR can be activated downhole by dropping a ball or using flow. As the tool activates three cutter arms expand and begin underreaming. The tool remains open as long as a minimum press drop across the tools is maintained.

Applications

- Plug and Abandonment (P&A) operations requiring rock-to-rock isolation
- Casing scrapper
- Remove excess cement, filter cake and open hole to expose virgin formation

Benefits

- Enlarges wellbore sections beyond the original drilled hole size
- Remains dormant during section milling operations with ball-drop activation
- PDC cutter arms capable of Underreaming variable formations

Features

- Single trip BHA that simultaneously mill a section and Underream in a single run
- As part of the ProMILL* system, the High Ratio Underreamer reduces rig time by eliminating additional trips to underream after completing a section milled window



ProMILL Underreamer

PROMILL UNDERREAMER SPECIFICATIONS							
Tool Series 5500 8000 11625							
Body OD, in.	5.50	8.0	11.625				
Arms Opening Sizes, in.	8.50 to 13.5	12.25 to 20	20 and 22				
Top Sub Connection, in.	31/2 IF Box	65/8 REG Box	65% REG Box				
Fishing Neck OD, in.	4.75	7.25	11.0				
Weight, Ib	319	722	2732				



PullMaster

Hydraulic pulling tool for objects stuck in the wellbore.

Time reducing pulling capability

The PullMaster hydraulic pulling tool is designed to pull liners, packers, tubing, casing, drillpipe, and other objects stuck in the wellbore on rigs with limited pulling or jarring capacity.

The tool is also used in slot recovery and well redevelopment applications in which a specific TD for whipstock setting or pulling casing below a casing shoe is required and when the casing cannot be retrieved using conventional fishing techniques due to settled solids or partial cement.

Applications

- Recovery of casing that cannot be retrieved using conventional fishing techniques
- Recovery of stuck liners, washpipe, and other tubulars
- Recovery from rigs with limited pulling or jarring capacity

Benefits

- Improves operational flexibility by offering an alternative to pilot milling casing in slot recovery or redrill operations
- Enhances environmental and HSE quality by eliminating swarf generation
- Reduces rig time compared with casing milling operations.

Features

- Anchoring of section sets inside 13³/₈ in. casing
- Hydraulically actuated pulling section
- Hydraulic set-and-release anchor section
- 1,200,000 lbf pulling capacity
- Not limited to workstring limitations
- Used with conventional fishing jarring BHAs
- Compatible with any mechanical engagement tool for engaging the fish for pulling
- Additional pumps activating the hydraulic pulling section not required



PULLMASTER SPECIFICATIONS

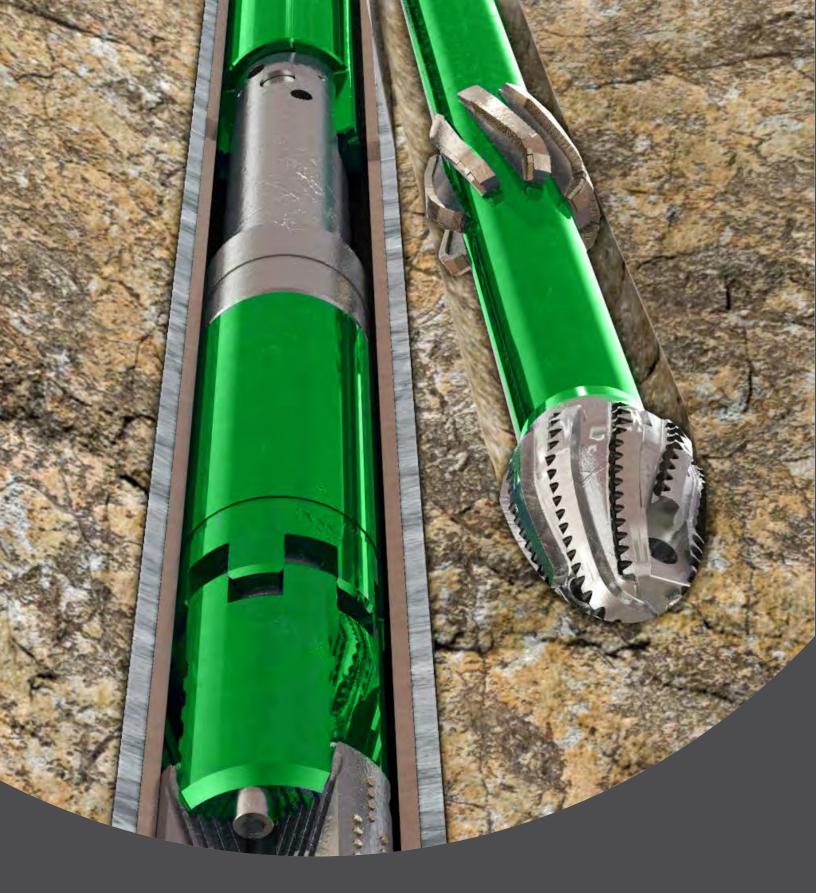
117/8 [30.16]
13¾ [33.97]
48-98 [71-146]
2,000,000 [8,896,443]
4,700 [32.4]
1,200,000 [6,227,510]
1:298.5 [1:192,612.1]
36 [91.44]
67,789 [91,910]

PullMaster



WELLBORE DEPARTURE TOOLS





TrackMaster Select[™] A HISTORY OF INNOVATION

- UNRIVALED EXPERIENCE
- GLOBAL PRESENCE

TrackMaster Accessories

In order to run a TrackMaster whipstock in hole, some additional tools are required to enable setting the equipment.

Running tool

The running tool is made up above the mill system for hydraulic setting anchor. This component contains a floating piston which serves as a barrier between the clean hydraulic fluid within the running tool and the drilling fluid that is in the drill string above. The running tool is used in the placement or setting of downhole equipment such as anchors or permanent packers.

RUNNING TOOL SPECIFICATIONS			
Tool OD, in. [cm]	Tool Length, ft [m]	Connections, up/down	
9.5 [24.13]	10 [3.05]	75% REG Box × 75% Reg Box	
10.5 [26.67]	9.167 [2.79]	65/8 FH Box × 85/8 REG Box	
9 [22.86]	8.917 [2.72]	65% REG Box × 65% FH Box	
8 [20.32]	7.458 [2.27]	65% FH Box × 65% REG Box	
6.5 [16.51]	6.333 [1.93]	41/2 IF Box × 41/2 IF Box	
5.88 [14.94]	6.292 [1.92]	4 IF Box × 4 IF Box	
5 [12.70]	6.292 [1.92]	31/2 IF Box × 31/2 IF Box	
3.5 [8.89]	6.25 [1.91]	23/8 IF Box × 23/8 IF Box	
3.125 [7.94]	5.42 [1.65]	NC23 Box × NC23 Box	

High-flow bypass valve

The high-flow bypass valve allows to fill the string through side ports, when tripping into hole as the anchor or packer seals off the bottom of the string. Applying a high flow rate activates the valve. Once the valve is activated, it will allow the internal string to be sealed off so that the rig pump can statically pressure up the anchor or packer to set the whipstock in the casing for milling of a window.

HIGH-FLOW BYPASS VALVE SPECIFICATIONS			
Tool OD, in. [cm]	Tool Length, ft [m]	Connections, up/down	
6.5 [16.5]	4 [1.2]	41/2 IF Box × 41/2 IF Pin	
4.75 [12.07]	4 [1.2]	31/2 IF Box × 31/2 IF Pin	

Non advance multicycle bypass valve

The non advance multicycle bypass valve (NAMCBV) allows fluid to be pumped downhole without setting the anchor. Once the valve has completed all of its six cycles, pressure is administered to set the anchor. If it was unable to orient the whipstock by the sixth cycle, the tool has to be pulled out of the hole and reset.

NAMCBV SPECIFICATIONS		
Tool OD, in. [cm]	Tool Length, ft [m]	Connections, up/down
9 [23]	5.724 [1.7447]	75% REG Box × 75% REG Pin
8 [20]	5.703 [1.7383]	65% FH Box × 65% FH Pin
6.75 [17.15]	5.667 [1.7273]	41/2 IF Box × 41/2 IF Pin
5 [13]	4.848 [1.4777]	31/2 IF Box × 31/2 IF Pin
3.75 [9.53]	4.014 [1.2235]	23% IF Box × 23% IF Pin
3.125 [7.938]	2.083 [0.6349]	NC23 Box × NC23 Box

Running tool



High-flow bypass valve Non advancing multicycle bypass valve





TrackMaster Mill

A variety of mill cutting structures deliver efficient and cost-effective performance in any sidetracking operation. The TrackMaster mill is designed to offer two-or threemill configurations, providing advanced window milling capabilities. The bi-mill design includes both the lead mill and the follow mill. The tri-mill design includes the lead mill, the follow mill, and the dress mill.

TrackMaster Tri-mill

- Ideal for both conventional and extended ratholes
- Lead mill, follow mill, and dress mill design
- Delivers consistent, fast, and reliable milling performance
- Offers increased durability with PDC cutters resistance

TRI-MILL SPECIFICATIONS					
Casing Size,	Casing Weight	Mill Size	Mill Length,	Upper	Fish Neck OD,
in. [cm]	Range, lb/ft [kg/m]	Range, in. [cm]	ft [m]	Connection	in. [cm]
16	84.0–109.0	14.50–14.75	23.267	85% REG Pin	10.5
[41]	[125–162]	[36.8–37.47]	[7.0918]		[26.67]
13.375	68.0–72.0	12.125–12.25	19.941	65/8 FH Pin	9
[33.973]	[101–107]	[30.798–31.12]	[6.078]		[22.86]
11.75	42.0–65.0	10.5–10.75	19.592	65/8 REG Pin	7.5
[29.85]	[63–97]	[26.7–27.31]	[5.9716]		[19.05]
10.75	40.5–60.7	9.50-9.875	15.8	41/2 IF Pin	6.5
[27.31]	[60.3–90.3]	[24.1-25.083]	[4.82]		[16.51]
9.625	32.3-53.5	8.375-8.75	14.158	41/2 IF Pin	6.5
[24.448]	[48.1-79.6]	[21.273-22.23]	[4.3154]		[16.51]
8.625	24.0-44.0	7.50-7.875	11.975	4 IF Pin	5.88
[21.908]	[36-65]	[19.1-20.003]	[3.65]		[14.94]
7.625	24.2–39.0	6.50–6.875	13.264	31/2 IF Pin	5
[19.37]	[36.01–58]	[16.5–17.46]	[4.0429]		[12.70]
7	20.0–38.0	5.75-6.25	11.783	31/2 IF Pin	4.75
[18]	[30–57]	[14.61-15.88]	[3.5915]		[12.07]
5.5	14.0–23.0	4.50-4.875	8.083	23⁄8 IF Pin	3.5
[14]	[21–34]	[11.4-58]	[2.4637]		[8.89]
4.5	9.5–13.5	3.75-3.875	6.467	NC23 Pin	3
[11.4]	[14.1–20.1]	[9.53-9.843]	[1.9711]		[7.62]

TrackMaster Bi-mill

- Offers higher flexibility
- Lead mill and follow mill design
- Suggested for some double casing exits
- Delivers consistent, fast, and reliable milling performance
- Offers increased durability with PDC cutters resistance

BI-MILL SPECIFICATIONS

BI-MILL SPECIFICATIONS						
Casing Size,	Casing Weight	Mill Size	Mill Length,	Upper	Fish Neck OD,	
in. [cm]	Range, lb/ft [kg/m]	Range, in. [cm]	ft [m]	Connection	in. [cm]	
20	94.0–169.0	17.50–18.50	12.5	75% REG Pin	9.5	
[51]	[140–251]	[44.5–47]	[3.81]		[24.13]	
18.625	87.5–117.5	17.25–17.50	12.5	75% REG Pin	9.5	
[47.308]	[130–174.9]	[43.82–44.5]	[3.81]		[24.13]	
9.625	32.3–53.5	8.375-8.75	8.95	41/2 IF Pin	6.5	
[24.448]	[48.1–79.6]	[23.813-22.23]	[2.728]		[16.51]	
7.625	24.2–39.0	6.50–6.875	6.883	31/2 IF Pin	5	
[19.368]	[36–58]	[16.5–17.463]	[2.0979]		[12.70]	
7	20.0–38.0	5.75-6.25	6.383	31/2 IF Pin	4.75	
[18]	[30–57]	[14.61-15.88]	[2.0979]		[12.07]	



TrackMaster Bi-mill



TrackMaster Tri-mill



TrackMaster Select Anchor

The TrackMaster anchor maintains a firm grip on the hole wall to hold the whipstock in place. Once the whipstock setting depth has been reached, the anchor can be deployed. Four types of anchors are available to secure the TrackMaster whipstock during sidetracking operations:

Expandable anchor

- Multiple casing sizes and weights
- Hydraulic actuation
- Retrievability
- Accommodates a range of casing sizes when a packing element is not required in the borehole
- - Antirotation, high-axial-load slip design

EXPANDABLE ANCHOR SPECIFICATIONS					
Casing Weight Range	Tool OD, in. [cm]	Tool Length, ft [m]	Connection		
13.375 in. (at 84.5 lb/ft)	11.94	9.203	85% AZ IF Box ×		
to 20 in. (at 108.5 lb/ft)	[30.33]	[2.81]	65% IF Pin		
9.625 in. (at 59.4 lb/ft)	8.19	7.136	51/2 IF Box		
to 13.375 in. (at 48.0 lb/ft)	[20.80]	[2.18]			
7.0 in. (at 29 lb/ft)	5.76	5.4375	31/2 IF Box		
to 9.625 in. (at 32.0 lb/ft)	[14.63]	[1.66]			
4.5 in. (at 13.5 lb/ft)	3.62	5.077	3.0-10-2G-SA Box		
to 7.0 in. (at 29.0 lb/ft)	[9.19]	[1.55]			

Retrievable packer anchor

Retrievability

Antirotation, high-axial-load slip design

Antirotation, high-axial-load slip design

RETRIEVABLE	ETRIEVABLE PACKER ANCHOR SPECIFICATIONS					
Casing Size, in. [cm]	Casing Weight Range, lb/ft [kg/m]	Tool OD, in. [cm]	Tool Length, ft [m]	Connection		
9.625 [24.448]	32.3-53.5 [48.1-79.6]	7.98 [20.27]	7.618 [2.322]	51/2 IF Box		
7 [18]	20.0-38.0 [30-57]	5.47 [13.89]	7.625 [2.3241]	31/2 IF Box × 31/2 IF Pin		

Permanent packer anchor

- Hydraulic actuation
- 5,000-psi packer element

PERMANENT PACKER ANCHOR SPECIFICATIONS

Casing Size, in. [cm]	Casing Weight Range, lb/ft [kg/m]	Tool OD, in. [cm]	Tool Length, ft [m]	Connection
13.375 [33.973]	48.0-92.5 [122-235]	11.85 [30.1]	7.208 [2.197]	85% AZ IF Box
9.625 [24.448]	32.0-53.5 [81.3-135.9]	8.1 [20.6]	6.953 [2.1193]	51/2 IF Box
7.625 [19.368]	24.2-47.1 [61.5-119.6]	6.04 [15.34]	6.953 [2.1193]	4 IF Box
7 [18]	20.0-38.0 [50.8-96.52]	5.48 [13.92]	6.953 [2.1193]	31/2 IF Box
5.5 [14]	15.5-23.0 [39.4-58]	4.29 [10.9]	6.318 [1.9257]	21/8 IF Box

Mechanical anchor

- Weight-set actuation
- Retrievability

Antirotational slip design

MECHANICAL A	CHANICAL ANCHOR SPECIFICATIONS					
Casing Size, in. [cm]	Casing Weight Range, lb/ft [kg/m]	Tool OD, in. [cm]	Tool Length, ft [m]	Connection		
9.625 [24.448]	40.0-53.5 [60-79.6]	8 [20]	7.25 [2.21]	Hinge		
9.625 [24.448]	32.3-36.0 [48.1-54]	8.384 [21.295]	7.25 [2.21]	Hinge		
7.625 [19.368]	29.7-47.1 [44.2-70.1]	6 [15]	7.167 [2.1845]	Hinge		
7.625 [19.368]	24.2-26.4 [36-39.3]	6.45 [16.38]	7.167 [2.1845]	Hinge		
7 [18]	23.0-38.0 [34-57]	5.375 [13.653]	7.167 [2.1845]	Hinge		
7 [18]	17.0-20.0 [25-30]	5.82 [14.78]	7.167 [2.1845]	Hinge		
5.5 [14]	14.0-23.0 [21-34]	4.25 [10.8]	6.617 [2.0169]	Hinge		





Expandable anchor

Retrievable packer anchor



Permanent packer anchor Mechanical anchor





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TrackMaster Select Retrieval Tools

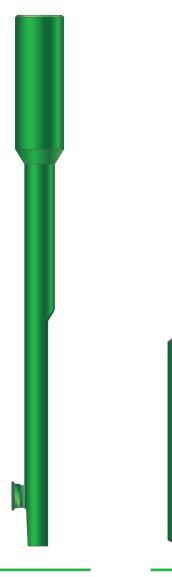
There are two types of whipstock retrieval tools: the hook retrieval tool and the die collar assembly retrieval tool.

Hook retrieval tool

- Designed to retrieve whipstocks through a tab that fits into the hook retrieval slot of the whipstock.
- Most common method of whipstock retrieval used.

Die collar assembly retrieval tool

- Retrieve the whipstock by fitting over the end of the whipstock and threading onto it.
- Most commonly used with a whipstock assembly that uses a permanent packer for an anchor.



Hook retrieval tool

Die collar



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TrackMaster Select Whipstock

The TrackMaster Select* whipstock is recommended for exiting standard steel casing ranging from 4.5 in. to 20 in. OD in low-to hard-strength formation. It incorporates a multi-ramp design to enhance critical milling processes. The TrackMaster Select whipstock hookup attachments allows flexibility between the milling assembly and the whipstock. A one-way kickover hinge provides an additional flex point during orientation and when running in hole. It also ensures that the whipstock ramp is positioned to direct the mill to the initial cutout point in the casing. The TrackMaster Select whipstock designs has a hydraulic set mechanism.

Standard whipstock

- Rathole is 3 to 15 ft
- High-quality, full-gauge window
- Low dogleg severity across the exit
- Compatible with bi-mills and tri-mills

STANDARD	STANDARD WHIPSTOCK SPECIFICATIONS						
Casing Size, in. [cm]	Casing Weight Range, Ib/ft [kg/m]	Whipstock OD, in. [cm]	•	Whipstock Ramp Length, ft [m]	Break Bolt Load Rating, Ibf [N]	Lower Connection	
20	94.0–169.0	16	27.45	23.5583	75,000	85% AZ IF Pin	
[51]	[140–251]	[40.64]	[0.8367]	[7.18057]	[333,617]		
18.625	87.5-117.5	16	27.45	23.5583	75,000	85% AZ IF Pin	
[47.31]	[130.2-174.9]	[40.64]	[8.367]	[7.18057]	[333,617]		
16	84.0–109.0	14.2	29.77083	24.283	100,000	85% AZ IF Pin	
[41]	[125–162]	[36.07]	[9.074149]	[7.4015]	[444,823]		
13.375	68.0–72.0	11.5	27.89583	22.05	75,000	85⁄8 AZ IF Pin	
[33.97]	[101–107]	[29.21]	[8.50265]	[6.721]	[333,617]		
11.75	42.0–65.0	10.13	22.4375	18.333	75,000	5½ IF Pin	
[29.84]	[63–97]	[25.73]	[6.83895]	[5.5879]	[333,617]		
10.75	40.5–60.7	9.125	20.44	15.925	75,000	51/2 IF Pin	
[27.3]	[60.3–90.3]	[23.18]	[6.23]	[4.8539]	[333,617]		
9.625	32.3–53.5	8	18.187	14.025	55,000	51/2 IF Pin	
[24.45]	[48.1–79.6]	[20.32]	[5.5434]	[4.2748]	[244,652]		
8.625	24.0-44.0	6.98	16.729	12.525	40,000	41/2 IF Pin	
[21.91]	[36-65]	[17.73]	[5.099]	[3.8176]	[177,929]		
7.625	24.2–39.0	6	15.25	11.375	40,000	4 IF Pin	
[19.37]	[36–58]	[15.24]	[4.649]	[3.4671]	[177,929]		
7	20.0–38.0	5.38	14.391	10.575	35,000	31/2 IF Pin	
[18]	[30–57]	[13.67]	[4.3864]	[3.2233]	[155,688]		
5.5	14.0–23.0	4.19	10.063	7.367	20,000	21/8 IF Pin	
[14]	[21–34]	[10.64]	[3.0672]	[2.24546]	[88,964]		
4.5	9.5–13.5	3.31	8.803	5.475	15,000	23/8 IF Pin	
[11.4]	[14.1–20.1]	[8.41]	[2.6832]	[1.66878]	[66,723]		

Hard-formation whipstock

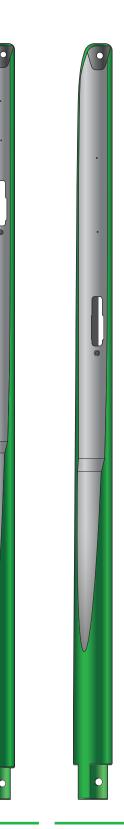
- Shortened full gauge section for quick departure
- Short slide, which is best for open hole sidetracking
- Compatible with bi-mills only

HARD FORMATION SPECIFICATIONS						
Casing Size, in. [cm]	Casing Weight Range, lb/ft [kg/m]	Whipstock OD, in. [cm]	Whipstock OAL, ft [m]	Whipstock Ramp Length, ft [m]	Break Bolt Load Rating, Ibf [N]	Lower Connection
9.625	32.3–53.5	8	15.896	11.65	55,000	51/2 in. IF Pin
[24.448]	[48.1–79.6]	[20.32]	[4.8451]	[3.551]	[244,652]	
7.625	24.2–39.0	6	12.333	8.75	40,000	4 in. IF Pin
[19.368]	[36–58]	[15.24]	[3.759]	[2.667]	[177,929]	
7	20.0–38.0	5.38	11.225	7.883	35,000	3½ in. IF Pin
[17.8]	[30–57]	[13.67]	[3.4214]	[2.4027]	[155,688]	





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Trackmaster TT Wellbore Departure System

Integrated system for casing exits: conventional or extended ratholes.

The nontrievable Trackmaster TT* thru-tubing whipstock system integrates separate components to enable exits from standard steel casing below the production tubing and other exits that require 3-ft to 15-ft of rathole.

System Applications

- Casing exits below production tubing
- Casing exits that require extended ratholes

FasTrack Bi-Mill Advantages

- Ideal for operations requiring conventional or extended ratholes
- Lead-and-follow mill design
- Consistent, fast, and reliable performance
- Optional PDC cutters for enhanced wear resistance

Thru-Tubing Whipstock Advantages

- Accomodates relative size difference between whipstock and casing diameters
- Hydraulic kick-over hinge for positioning and stabilization

TRACKMASTER TT SPECIFICATIONS **Tool Size** 4¹/₂ in. × 7 in. 7 in. × 95/8 in. 95/8 in. × 133/8 in. System OD, in. 5.625 7.813 3.62 3.625 - 3.875 5.750 - 6.250 8.250 - 8.750 Mill OD, in. 955 510 Setting pressure: whip, psi 939 Setting pressure: anchor, psi 3,000 3,000 3,000 Release load: whip, lbf 14,400 32,000 40,000 Release load: anchor. lbf 32.400 64.800 94.800 Torque, ft.lbf 6,000 30,000 50,000

Expandable Anchor Advantages

- Spans multiple casing sizes and weights
- Hydraulically actuated
- Designed to prevent rotation and highaxial load slip

Running Tools and Accessories Advantages

- Works with all hydraulically actuated anchor systems
- Provides clean hydraulic oil for to set anchors and packers
- Actuated with pump pressure

Multicycle Bypass Valve Advantages

- Facilitates flow rates sufficient to operate MWD and other telemetry tools
- Provides multiple open cycles

Debris Barrier Advantages

 Prevents debris from settling around anchors and packers

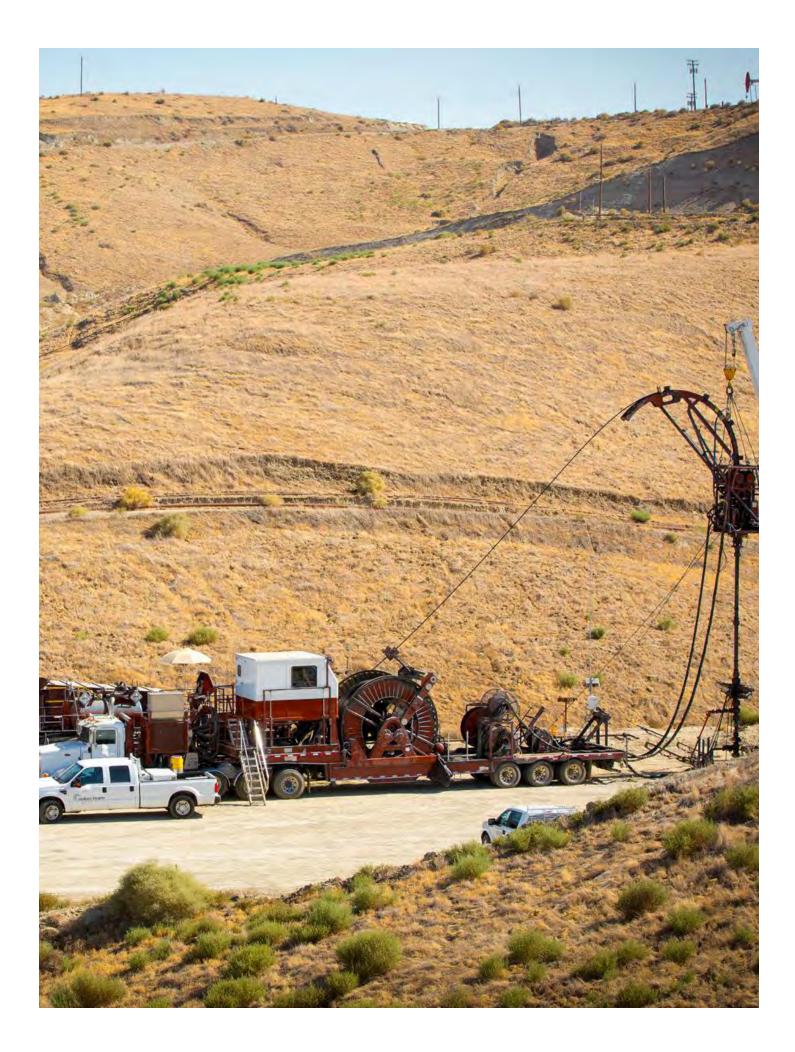


Trackmaster TT wellbore departure system



THRU-TUBING SERVICES





Continuous Tubing Overshot

Maximum grapple contact for retrieving slick-wall fish.

The continuous tubing overshot is conveyed on CT or jointed pipe. After engaging the fish, it provides circulation through the fish to the workstring below it. The 340° contact grapple system, combined with the ability to swallow the fish, makes this tool ideal for retrieving CT and other slick-wall fish. Addition of a high-pressure packoff above the overshot enables circulation to the fish to be restored.

Applications

- Retrieving parted CT and slick-wall fish
- Restoring circulation to parted CT in the well

Benefits

- High-pressure packoff assembly provides high-pressure circulation seal
- Compatible with CT or jointed pipe
- Accommodates extensions below the tool

CONTINUOUS TUBING OVERSHOT SPECIFICATIONS					
Tool OD, in.	Tool ID, in.	Tool length, in.	Catch range, in.		
1.858	1.300	24.5	1 to 1¼		
2.063	1.313	23.5	1 to 1¼		
2.295	1.563	24.5	11/4 to 11/2		
2.700	1.813	29.6	11⁄2 to 13⁄4		
3.375	2.125	34.8	1¾ to 2¾		



Continuous tubing overshot



CT Connectors

Easy CT-BHA assembly with internal or external connections.

External CT connectors, with their high tensile strength and high resistance to pressure and torque, are ideal for attaching the CT to a BHA for applications that involve motors and fishing assemblies. They are available in standard and slimline versions for CT sizes 1 to 2% in.

Internal CT connectors are available in slip, roller, and dimple configurations.

Applications

Attaching the BHA to CT

Benefits

- Slip section sealed from wellbore to prevent fluid damage
- Double O-ring seals
- Set screws to prevent rotation
- High tensile strength
- High resistance to pressure and torque
- Easy to assemble



External coiled tubing connector



Dual Circulating Sub

Rupture disc for activation redundancy.

The dual circulating sub extends the life of downhole mud motors and other downhole tools by diverting mud circulation away from them. Activated by dropping a ball, the dual circulating sub prevents actuation of circulation-driven equipment during extended periods of pumping. A rupture disc offers activation redundancy; if a downhole restriction prevents drop ball actuation, applying pressure to burst the disc will restart circulation to the annulus.

Applications

- Prevents wear on tools during periods of extended circulation
- Allows higher annular velocities following cleanouts
- Enables pumping of higher fluid volumes into annulus during cleanout
- Facilitates pumping of nitrogen into wellbore for fluid evacuation

Benefits

- Prevents damage to circulation-driven tools by diverting mud circulation
- Activation by ball drop or rupture disc
- Multiple preset options for rupture disc: 20,650, 34,400 or 41,300 kPa [3,000, 5,000 or 6,000 psi]



Dual circulating sub



Dual-Flapper Check Valve

Large internal bore for reliable pressure seal.

The dual-flapper check valve ensures workstring integrity by using highpressure cartridges to prevent wellbore fluids or pressure from entering the string during workover operations. The large internal bore minimizes friction at high flow rates and provides a reliable seal against the unwanted pressure and fluids typically encountered in these operations. The valve is spring activated for positive closure during inactivity and has redundant seals.

Applications

Workover operations

Benefits

- Prevents wellbore fluids from entering the workstring
- Spring activated for positive closure during inactivity
- Redundant seals for enhanced safety
- Large bore pressure capacity for use with drop balls



Dual-flapper check valve



Heavy-Duty Hydraulic Disconnect

Internal and external fishing profiles for easier retrieval.

The heavy-duty hydraulic disconnect provides a predetermined release point in a BHA. Its ability to withstand the extreme torsional and tensile loads exerted during jarring and underreaming make it a key component in demanding applications. A hydraulically balanced position prevents accidental disconnects.

Actuated at a preset pressure that is created by dropping a ball, an internal piston allows the disconnect assembly to separate, leaving the lower section downhole. Circulation ports open upon the separation, and the resulting pressure drop is seen at surface as confirmation of the disconnect. The lower section has an internal and external fishing profile to make future retrievals easier.

Applications

- Recovery of toolstring from below a jar
- Operations benefitting from predetermined release points

Benefits

- Internal and external fishing profiles for easier retrieval
- Compatibility with torque-generating tools
- Brass or steel shear screws available
- Flow ports that open when screws are sheared
- Circulation ports that open upon disconnect
- Hydraulically balanced piston to prevent accidental disconnect



Heavy-duty hydraulic disconnect



Hydraulic Bowspring Centralizer

Collapsible springs for easier retrieval of toolstring.

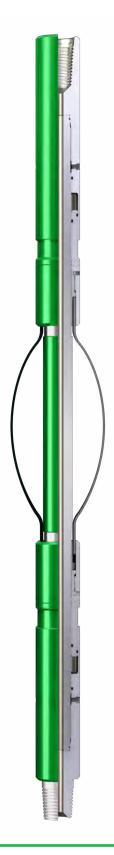
The hydraulic bowspring centralizer's springs are activated by hydraulic pressure. This enables selective toolstring centralization below wellbore restrictions or to facilitate passage through production tubing for centralization inside the casing below the tubing.

Applications

- Stabilization of toolstring for fishing, cutting, milling, underreaming, and washover operations
- Centralization of toolstring in deviated wellbores

Benefits

- Springs that expand and lock at preset diameter
- Springs that collapse with pressure interruption
- Adjustable sleeve for expansion of spring to accommodate various casing sizes



Hydraulic bowspring centralizer



Hydraulic Indexing Tool

Full 360° rotation for optimal maneuverability.

The hydraulic indexing tool facilitates axial orientation of a toolstring to maneuver past obstructions such as a fish or ledge. Its hydraulic actuation improves BHA compatibility and permits 360° rotation in 12 staged increments.

Applications

- Fishing and washover operations on CT
- Sidetracking operations on CT

Benefits

- Hydraulic actuation for optimal performance
- 360° rotation in 30° increments

HYDRAUL	HYDRAULIC INDEXING TOOL SPECIFICATIONS						
Tool size, in.	Torque at 1,500 psi, ft.lbf	Tool length, in.	Maximum tensile load, kips	Minimum actuating pressure, psi			
111/16	100	45	65	200			
21/4	125	45	70	200			
3	510	56	135	200			



Hydraulic indexing tool



Hydraulic Pulling Tool

Multiple latch-and-release operations.

The hydraulic pulling tool retrieves downhole tools and other fish that have standard wireline profiles. The pulling tool's collet mechanism latches the external neck of the fish with weight down; the tool is released from the fish by applying set-down weight and differential pressure. Circulation through an insert in the core provides the differential pressure for activation. Fluid pumped through the tool before the operation washes debris or fill material from the top of the fish, ensuring a secure catch.

Although the tool retrieves equipment with standard wireline profiles, it cannot be used in wireline applications.

Applications

 Retrieval of downhole tools with standard wireline profiles

Benefits

- Fluid activated
- Multiple latch-and-releases
- Latches external neck of fish
- No requirement for redress after each latch



Hydraulic pulling tool



Hydraulic Release GS

Load transfer produces reliable jarring.

The hydraulic release GS retrieves CT tools that have conventional, internal fishing necks. The release latches the tool with set-down weight and is released by a combination of set-down weight and increased hydraulic pressure. The collet system transfers load force to the central mandrel to enable jarring operations.

Applications

 Retrieval of CT tools with internal fishing profiles

Benefits

- Hydraulic operation
- Safety shear function guards fishing string from becoming stuck



Hydraulic release GS



Hydraulic Release Overshot

Two-component activation for horizontal fishing.

The hydraulic release overshot engages the external neck of the fish without disrupting circulation to the fish and tools below it. Fluid pumped through the tool before the latch operation washes debris and fill from the top of the fish, ensuring a secure catch. The tool is activated mechanically by applying set-down weight; it is released by applying a combination of set-down weight and differential pressure, making it ideal for horizontal fishing applications.

Applications

- Fishing in horizontal and highly deviated wells where sufficient set-down weight cannot be delivered to shear pins alone
- Recovery of CT and CT tools

Benefits

- Variable slip sizes expand retrieval options
- Externally engages fish necks that have smooth or slick walls
- Forms a pressure seal on fish
- Activates with combination of set-down weight and differential pressure
- Internal hammer action assists with release



Hydraulic release overshot



Hydraulic Release Spear

Engages fish internally.

The hydraulic release spear retrieves fish with damaged internal profiles and also catches fish with known diameters. The spear engages fish with slips actuated by set-down weight and is released with a combination of set-down weight and increased hydraulic pressure.

When used with CT, the tool should be run with the heavy-duty hydraulic disconnect to provide a controlled parting point in the toolstring.

Applications

- Engages fish with damaged internal profiles
- Catches fish with a known internal diameter

Benefits

- Catch range of ³/₄ in. to 3¹/₈ in.
- Engages with set-down weight; releases with set-down weight and increased pressure



Hydraulic release spear



i-MILL TT Intervention Mill

Balanced milling for clearing cement and scale from tubing or liners.

The i-MILL TT* thru-tubing insert intervention mill was developed using propiority design techniques to ensure a balanced and consistent milling profile capable of efficiently clearing cement and scale from tubing or liners. For application flexibility, the mill can be fitted with the type of insert that will best mill the restricting material.

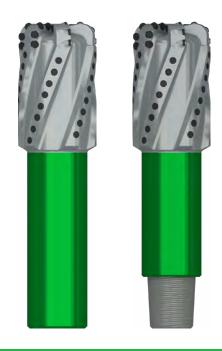
The diameter of the mill can also be honed to meet specific gauge requirements. It operates at low-torque and provides extended gauge protection for completions, while producing small and uniform cuttings. The i-MILL TT intervention mill on a PowerMill TT positive displacement motor is the most effective mill for clearing cement or scale from tubing or liners to advance production or return flow to acceptable levels.

Applications

- Cleaning out scale, cement, barium, steel, bridge and frac plugs in thru-tubing
- Thru-tubing underreaming
- Milling gauges that must be customized to desired drift of tubing or liner

Benefits

- Protects completions with extended gauge
- Comes dressed with TCI inserts
- Can be upgraded with PDC inserts for better performance
- Removes manual welding of crushed carbide
- Produces small uniform cuttings
- Requires less torque
- Comes with pin or box connection to match PowerMill TT thru-tubing milling positive displacement motors



i-MILL TT intervention mill with box connection (left) and pin connection (right).



Locking Swivel Joint

Toolstring makeup in two stages for easier deployment.

The locking swivel joint is designed for easier deployment of long toolstrings. When used with a deployment sub, this joint enables the lower toolstring to be hung off on the BOP slip rams. The locking swivel joint can then be made up to the toolstring. Pulling the coupling back, tightening the set screw, and disengaging the clutch readies the upper toolstring for makeup.

Applications

Facilitating deployment of long toolstrings

Benefits

 Enables makeup of upper and lower toolstrings in two stages for easier deployment



Locking swivel joint



Mechanical Bowspring Centralizer

Actuation without diverting hydraulic circulation.

The mechanical bowspring centralizer's springs retract to enable toolstring centralization below wellbore restrictions or to facilitate passage through production tubing for centralization inside the casing below the tubing. With automatic mechanical actuation of the centralizer springs, there is no diversion of hydraulic circulation from the equipment below the centralizer.

Applications

- Stabilization of toolstring for fishing, cutting, milling, underreaming, and washover operations
- Centralization of assemblies that require unrestricted hydraulic circulation
- Centralization of toolstring in deviated wellbores

Benefits

- Retractable springs
- Large through-bore for maintaining circulation to tools below the centralizer



Mechanical bowspring centralizer



Mechanical Pulling Tool

Two activation modes for added flexibility.

The mechanical pulling tool retrieves downhole tools and other fish that have standard wireline profiles. The catching mechanism actuates with either jar-up or jar-down shear and release force. The tool converts easily from jar-up to jar-down actuation by replacement of the top sub, core, and retainer screw.

Applications

- Fishing with CT or jointed pipe
- Wireline operations

Benefits

- Catching mechanism actuates with either jar-up or jar-down force
- Tool easily converts to jar-up or jar-down mode



Mechanical pulling tool





Mechanical Release GS

Easy conversion to jar-up mode for added flexibility.

The mechanical release GS catches standard internal fishing necks with a down shear and release mechanism . Applications include running or pulling X and XN locks and G-stops, and retrieving disconnects. A GU adapter easily converts the mechanical release GS to a jar-up tool.

Applications

- Wireline fishing operations
- CT fishing operations where hydraulic pulling tools are not recommended
- Running and pulling X and XN locks and G-stops
- Retrieving disconnects

Benefits

- Simple redress for job design flexibility
- Easy-change shear pins



Mechanical release GS



Motor Head Assembly

Integrated components to reduce assembly length.

The motor head assembly combines a dual-flapper check valve, hydraulic disconnect, dual circulating sub, and emergency rupture disc into one compact, heavy-duty component. The assembly has a large bore for high flow rates and is designed to withstand vibration and torsional stress over extended periods of operation.

Internal and external fishing necks promote ease of retrieval. Assembly design isolates shear pins from treatment and wellbore fluids and protects them from jarring and bending moments.

Applications

CT applications with downhole motors

Benefits

- 30% shorter than individual components
- High torque and vibration capacity
- Multiple options for tubing connectors
- Flapper cartridges tested to 68,900 kPa and 204 degC [10,000 psi at 400 degF]
- Large bore to permit high circulation rates
- Easy assembly and disassembly to reduce wellsite tool inventory



Motor head assembly



PowerMill TT Thru-Tubing Motor

Tailored power for demanding thru-tubing applications

Applications

- Milling scale, cement, barium, steel, bridge and frac plugs
- Cleanout operations with venturi jet baskets
- Thru-tubing undereaming and sidetracking
- Coiled tubing operations with specific torque and RPM requirements for downhole tools

Benefits

- Motors available in a range of sizes and performance classes
- Rotor-stator components are rated for harsh fluids and HPHT conditions
- Mud-lubricated bearings with mechanical seal assembly promote reliable actuation of high-pressure downhole tools
- Rugged bearing assembly endures side loading and overpulls



PowerMill TT thru-tubing motors are designed for the demands of thru-tubing operations.

POWERMILL TT THRU-TUBING MOTOR SPECIFICATIONS									
Available in the the following sizes. Contact your WIS Representative for Performance Specifications.									
Outside diameter,	1.688	1.688	2.125	2.375	2.875	2.875	2.875	3.375	3.375
in. [mm]	[43]	[43]	[54]	[60]	[73]	[73]	[73]	[86]	[86]



Quick Connector

Locking taper design for easy stab-in connections.

The quick connector enables easy makeup of long toolstrings. Its locking taper allows each section to stab into the next and a safety collar prevents backoff of the first section, greatly increasing makeup efficiency. It is especially well suited for applications where rotating the toolstring to engage threads is difficult or for those that require long BHAs.

Applications

- Perforating assemblies
- Memory production logging strings
- Fishing assemblies
- Long toolstrings and BHAs

Benefits

- Efficient toolstring makeup
- Safety locking collar to prevent first section from backing off
- High torque capacity



Quick connector



Series 10- and 20-Type Releasing Overshots

360° grapples for maximum contact.

The Series 10-Type releasing overshot engages, packs off, and retrieves tubular fish. It is available in sizes to engage an OD of up to 2 in. inside $2\frac{7}{8}$ in. tubing and an OD of up to $1\frac{5}{8}$ in. inside $2\frac{3}{8}$ in. tubing.

The Series 20-Type releasing overshot is designed specifically to retrieve a fish whose top is too short to be engaged with the Series 10-Type releasing overshot. The operation is accomplished by positioning the grapples at the bottom of the tool

Both tools have unique tapered helix internal construction that provides 360° wall contact and distributes loads evenly on the tool and fish.

Both spiral grapples and basket grapples are available. Helical spring spiral grapples

are used when employing the overshot's maximum catch size, and expansible cylinder basket grapples are used when the fish OD is more than ½ in. smaller than the tool's maximum catch size.

Both releasing overshots are available in three configurations: full strength (FS), semifull strength (SFS), and slim hole (SH).

Applications

- Engaging, packing off, and retrieving tubular fish
- Baiting fish with damaged external profiles
- Fishing operations requiring wireline compatibility

Benefits

 360° grapples to evenly distribute gripping force and maximize wall contact



Series 10-Type releasing overshot



Series 70- and 150-Type Releasing Overshots

Large open bore for wireline compatibility.

The Series 70-Type releasing overshot is specifically designed to retrieve a fish whose top is too short to be engaged with a Series 150-Type releasing overshot. The operation is accomplished by positioning the grapple at the bottom of the tool.

The Series 150-Type releasing overshot engages, pack offs, retrieves tubular fish, and is especially suited for retrieval of parted drillpipe and drill collars. Its large bore enables use with wireline tools. Four strength categories are available for jarring and backoff operations: full strength (FS), semifull strength (SFS), slim hole (SH), and extra slim hole (XSH).

Both tools have a unique tapered helix, internal construction that provides 360° wall contact while distributing loads evenly on the tool and fish. Cylinder basket grapples are used when the fish OD is more than ½ in. smaller than the tool's maximum catch size.

Applications

- Engaging, packing off, and retrieving tubular fish (Series 150-Type only)
- Baiting fish with damaged external profiles
- Fishing operations requiring wireline compatibility

Benefits

- Large open bore allows operation of wireline equipment
- 360° grapples for maximum wall contact and even distribution of gripping force



Series 70- and 150-Type releasing overshots



Stage Mill

Cost-effective enlargement.

Stage mills are specifically designed for profile enlargement, mechanical removal of scale, and opening or removing other restrictions. The mills offer a costeffective way to increase flow control equipment IDs such as seating nipples and no-gos. Stage mills are available in 1¾ in. to 4¾ in. sizes.

Applications

- Enlarging equipment profiles
- Opening or removing restrictions in tubing and liner
- Removing scale

Benefits

- Cost-effective means of increasing flow control equipment IDs
- Optional of Millmaster carbide inserts or PDC dressing



Stage mill



T Series Mill

Superior performance with low weight and torque.

The T Series mill combines low requirements for weight and torque with rugged Millmaster carbide inserts to deliver superior performance. Used with a thru-tubing positive displacement mud motor, the T Series mill removes plugs, scale, and debris with cutting matrices that can be designed for each application. T Series mills are available in 13/4 in. to 43/4 in. sizes.

Applications

- Milling of cement, scale, and plugs
- Retrieving milling debris

Benefits

- Millmaster carbide inserts for optimal performance
- Strategically placed fluid port



T Series mill



Thru-Tubing Double-Acting Accelerator

Absorbs impact shock to prevent BHA damage.

The double-acting accelerator is a slimhole tool that multiplies the impact of a double-acting jar by providing or maximizing a stored energy source. A nitrogen compression chamber stores the tool energy while reducing its length, and the tool's large bore accommodates drop balls and flow release equipment below it.

This tool is ideal for operations requiring small-diameter accelerators, and its ability to transmit torque enables the use of downhole motors. It also functions as a shock absorber to prevent impact damage to BHA components such as CT connectors and backpressure valves.

Applications

- Operations in which a jar is run in the workstring
- Small-diameter milling, rotary drilling, workover, and completion operations
- Small-diameter CT, snubbing, and fishing operations

Benefits

- Compression chamber stores tool energy and reduces tool length
- Large bore accommodates drop balls and equipment below the tool
- Temperature rating: 260 degC [500 degF]
- Seal rating: 137,000 kPa [20,000] psi
- Circulation system rating: 68,900 kPa [10,000 psi]

Ordering instructions

- Please specify:
- Hole size
- Drillstring component OD where the tool will be utilized
- Connection size and type
- Hole temperature
- Desired working loads

THRU-TUBING DOUBLE-ACTING ACCELERATOR SPECIFICATIONS				
Tool OD, in.	111/16	21/16	21/8	
Tool ID, in.	9/16	11/16	³¹ / ₃₂	
Tool joint connections, in.	1 AMMT	11/2 AMMT	2 ³ /8 PAC	
Overall extended length	8 ft 6 in.	8 ft 9 in.	9 ft 1 in.	
Maximum detent working load, lbf	8,000	11,000	20,000	
Tensile yield strength, lbf	56,000	86,000	200,000	
Torsional yield strength, lbf.ft	850	1,600	5,300	
Free stroke up, in.	6	6	6	
Free stroke down, in.	6	6	6	
Tool weight, Ibm	43	66	156	

NOTE: Jar-Pact fishing program should be utilized to optimize performance of accelerator and jarring tools. Contact Wellbore Integrity Solutions for more information.



Thru-tubing double-acting accelerator



Thru-Tubing Double-Acting Hydraulic Jar

Delivers high-impact jarring force.

The thru-tubing double-acting hydraulic jar is a slimhole impact tool that delivers jarring force on both up- and downstrokes to free equipment stuck downhole. The tool's small diameter makes it ideal for use in CT operations, snubbing, and slimhole rotary drilling and fishing applications. Its ability to transmit torque enables the use of a downhole motor.

The standard tool has premium seals for use in high-temperature or high-pressure wells. Its robust design and high-quality materials ensure reliable performance in the harshest of downhole conditions.

Applications

- Small-diameter milling, rotary drilling, workover, remedial, and completion operations
- Vertical, deviated, ultradeep, and ultrahot wellbores
- CT, snubbing, and concentric tubing workstrings

Benefits

- Jarring force delivered on up- and downstrokes
- Temperature-compensated detent system for extended operation
- Large bore for accommodation of drop balls and equipment below tool
- Maximum stroke length increases impact to optimize effectiveness
- Temperature rating: 260 degC [500 degF]
- Seal rating: 137,000 kPa [20,000 psi] differential
- Circulation system rating: 68,900 kPa [10,000 psi]

Ordering instructions

Please specify:

- Hole size
- Drillstring component OD where the tool will be utilized
- Connection size and type

THRU-TUBING DOUBLE-ACTING	THRU-TUBING DOUBLE-ACTING HYDRAULIC JAR SPECIFICATIONS				
Tool OD, in.	113/16	21/16	27/8		
Tool ID, in.	9⁄16	11/16	³¹ / ₃₂		
Tool joint connections, in.	1 AMMT	11/2 AMMT	23/8 PAC		
Overall extended length	7 ft 10 in.	7 ft 9 in.	8 ft 3 in.		
Maximum detent working load, lbf	8,000	11,000	20,000		
Tensile yield strength, lbf	56,000	86,000	200,000		
Torsional yield strength, lbf.ft	850	1,600	5,300		
Free stroke up, in.	4	4	4		
Free stroke down, in.	4	4	4		
Total stroke, in.	12	12	12		
Tool weight, Ibm	38	56	140		

NOTE: Jar-Pact fishing program should be utilized to optimize performance of Accelerator and jarring tools. Contact Wellbore Integrity Solutions for more information.



Thru-tubing double-acting hydraulic jar



Thru-Tubing Hydraulic Pipe Cutter

Low point load for one trip pipe cutting.

The TT hydraulic pipe cutter's knives produce low point-loading across the cutting surface for the durability to complete cutting in one trip. The pipe cutter can be run on CT or jointed pipe. When deployed on CT, an anchoring system, stabilizer, and PDM can be incorporated to ensure the most efficient operation.

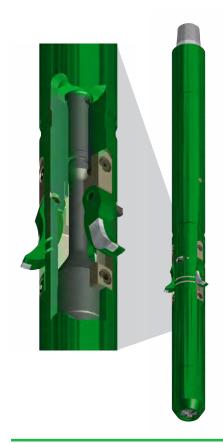
To engage and quickly sever tubing or drillpipe, the TT hydraulic pipe cutter features three knives dressed with Millmaster carbide inserts. A variety of cutting structures is available, and the amount of hydraulic pressure required to open the knives can be reset at the rig site in minutes. Knife blades can also be changed at the rig site, enabling multiple cuts and increased efficiency when cutting tubulars of different diameters.

Applications

- Recovering tubing
- Severing tubing or drillpipe above stuck point
- Severing packer mandrels and tail pipes

Benefits

- Low-point loading across cutting surface to enable one trip pipe cutting
- Profiled cutters to provide greater cutting efficiency
- Millmaster carbide inserts to increase knife cutting durability
- Rigsite blade changes for efficiency in cutting tubulars of various diameters
- Field-changeable jet nozzles to optimize performance



THRU-TUBING HYDRAULIC PIPE CUTTER SPECIFICATIONS Tubing OD, in. Tool size, in. **2**³/8 **2**⁷/8 **4**¹/2 **5**¹/₂ **6**⁵/8 7 **3**¹/₂ 4 5 6 **1**¹¹/16 **21/**4 **2**¹/₂ 21/8 **3**³/8

Recommended pipe cutter range for maximum performance

Extended pipe cutter range for special cases

Thru-Tubing Hydraulic Pipe Cutter



Thru-Tubing Underreamer

Versatile configurations to match underreaming applications.

The underreamer passes through borehole restrictions and then opens by hydraulic activation to a preset diameter. It effectively removes cement, scale, and hard debris from the liner below the production string. The underreamer blades and mills are available with tungsten carbide dressing for scale or cement removal, PDC dressing for scale or cement removal where protection of gauges and tubulars is essential, and Millmaster* carbide inserts for various applications, including those with high ROP.

Applications

- Cement cleanout
- Scale removal

Benefits

- Mechanically assisted knife retraction
- Self-stabilizing knife configuration
- Durable construction for downhole reliability
- Available with various dressings and carbide inserts
- Configurable as an anchor for pipe-cutting applications
- Field-changeable jet nozzles to meet application demands

THRU-TUBING UNDERREAMER SPECIFICATIONS					
Size, in. [mm]	Opening Diameter (1), in. [mm]	Min flow Area (2), in. ²	Connections Pin × Box		
1.750 [44.5]	4 [101.6]	0.237	1 in. AMMT		
2.125 [54.0]	6.25 [158.8]	0.181	1½ in. AMMT or 1¼ in. API REG		
3.125 [79.4]	8.50 [215.9]	0.110	23 in. API REG or 23 in. PAC DS		

(1) Opening diameter represents current blade designs.

(2) This minimum flow area is the minimum by-pass area through the tool and in each case is the communication channels along the tool OD.



Thru-Tubing Underreamer



TJ Hydraulic Disconnect

Surface confirmation of completed operation.

The TJ hydraulic disconnect provides a predetermined release point in a BHA. Its ability to withstand the extreme torsional and tensile loads exerted during jarring and underreaming make it a key component in demanding operations.

Actuated at a preset pressure that is created by dropping a ball, an internal piston allows the disconnect assembly to separate, leaving the lower section downhole. Circulation ports open upon the separation, and the resulting pressure drop is seen at surface as confirmation of the disconnect. The lower section has an internal G-neck fishing profile for ease of future retrieval.

Applications

 Milling, jarring, underreaming, and other high-torque applications

Benefits

- Internal G-neck for ease of future retrieval
- High resistance to tensile and torsional stresses
- Ability to transmit torque for underreaming
- Circulation ports that open upon disconnect
- Designed to prevent shear screw fatigue



TJ hydraulic disconnect



TT Turbomill

TT Turbomill* (Thru-Tubing Turbomill) is specifically designed for coiled tubing cleanouts.

Applications

- Scale clean outs
- Mills Copperhead bridge plugs
- Mills composite bridge plugs
- High-temperature conditions
- Low-pressure conditions where nitrogen is used to maintain well flow

Features

- Extended gage protection combats turbodrill's output speed
- Two rows diamond-enhanced insert (DEI) gage inserts ensures durability
- Limited-depth cutting profile reduces torque demand cuttings production

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TT Turbomill

TT TURBOMILL SPECIFICATIONS					
Outer Diameter, in.	Overall Length, in.	Fishing Neck Outer Diameter, in.	Fishing Neck Length, in.	Connection	
3.250	10	27/8	4	23/8 in. PAC Box	
3.500	10	27/8	4	23/8 in. PAC Box	
3.625	10	27/8	4	23/8 in. PAC Box	
3.750	10	27/8	4	2 ³ / ₈ in. PAC Box	
3.875	10	27/8	4	23/8 in. PAC Box	
4.375	10.5	27/8	4	23/8 in. PAC Box	
4.415	10.5	27/8	4	23/8 in. PAC Box	
4.625	10.5	27/8	4	2 ³ / ₈ in. PAC Box	



i-MILL TT Intervention Mill

OD, in.	Overall Length, in.	Part Number (TCI Inserts)	Fishing Neck OD, in.	Fishing Neck Length, ft	Connection
3.500	12.2	80017088	27/8	6	2 ³ / ₈ PAC DSI Pin
3.500	12.2	80017085	27/8	6	2 ³ / ₈ PAC Box
3.625	12.3	80017084	27/8	6	2 ³ / ₈ PAC DSI Pin
3.625	12.3	80017083	27⁄8	6	2 ³ / ₈ PAC Box
3.750	12.3	80017087	27⁄8	6	2 ³ / ₈ PAC DSI Pin
3.750	12.3	80017086	27⁄8	6	2 ³ / ₈ PAC Box
3.875	12.4	80017526	27⁄8	6	23/8 PAC DSI Pin
3.875	12.4	80017523	27⁄8	6	2 ³ / ₈ PAC Box
3.900	12.4	80017525	27⁄8	6	23/8 PAC DSI Pin
3.900	12.4	80017522	27⁄8	6	2 ³ / ₈ PAC Box
l.000	12.4	80017524	27⁄8	6	23/8 PAC DSI Pin
1.000	12.4	80017521	27⁄8	6	2 ³ / ₈ PAC Box
1.125	12.6	80017708	27⁄8	6	23/8 PAC DSI Pin
1.125	12.6	80017709	33/8	6	23/8 PAC DSI Pin
.125	12.6	80017704	27⁄8	6	2 ³ / ₈ PAC Box
1.250	12.6	80017707	27⁄8	6	2 ³ / ₈ PAC DSI Pin
1.250	12.6	80017705	33/8	6	23/8 PAC DSI Pin
.250	12.6	80017704	27/8	6	2 ³ / ₈ PAC Box
1.400	12.4	80017075	27/8	6	23/8 PAC DSI Pin
1.400	12.4	80017076	33/8	6	2 ³ / ₈ PAC DSI Pin
1.400	12.4	80017074	27/8	6	2 ³ / ₈ PAC Box
1.500	12.4	80017061	27⁄8	6	2 ³ /8 PAC DSI Pin
1.500	12.4	80017062	33/8	6	2 ³ /8 PAC DSI Pin
1.500	12.4	80017060	27/8	6	2 ³ / ₈ PAC Box
.625	12.4	80017058	33/8	6	2 ³ / ₈ PAC DSI Pin
.625	12.4	80017059	27/8	6	23/8 PAC DSI Pin
l.625	12.4	80017057	27⁄8	6	2 ³ / ₈ PAC Box
.750	12.8	80017718	27⁄8	6	2 ³ / ₈ PAC DSI Pin
1.750	12.8	80017717	33/8	6	23/8 PAC DSI Pin
1.750	12.8	80017716	27/8	6	2 ³ / ₈ PAC Box
1.250	12.6	80017704	27⁄8	6	2 ³ / ₈ PAC Box
l.400	12.4	80017075	27⁄8	6	2 ³ / ₈ PAC DSI Pin
1.400	12.4	80017076	33/8	6	23/8 PAC DSI Pin
1.400	12.4	80017074	27⁄8	6	2 ³ / ₈ PAC Box
.500	12.4	80017061	27⁄8	6	23/8 PAC DSI Pin
1.500	12.4	80017062	33/8	6	2 ³ / ₈ PAC DSI Pin
.500	12.4	80017060	27⁄8	6	2 ³ / ₈ PAC Box
.625	12.4	80017058	33/8	6	23/8 PAC DSI Pin
.625	12.4	80017059	21/8	6	23/8 PAC DSI Pin
.625	12.4	80017057	21/8	6	2 ³ / ₈ PAC Box
1.750	12.8	80017718	27⁄8	6	2 ³ / ₈ PAC DSI Pin
1.750	12.8	80017717	33/8	6	2 ³ / ₈ PAC DSI Pin
4.750	12.8	80017716	27⁄8	6	2 ³ / ₈ PAC Box



Venturi Jet Basket

Flexibility to customize design for efficient retrieval.

The Venturi Jet Basket retrieves gun debris, metal, and other loose obstructions. Fluid pumped down the workstring is diverted through a jet nozzle in the upper section, creating a vacuum-like effect in the lower chamber; debris is sucked in and trapped above cages in the lower sub. Fluid is then filtered through the sub and returned to the annulus.

Applications

• Retrieval of gun debris, metal shavings, and other loose obstructions

Benefits

- Big-bore catcher sub to handle large pieces
- Extensions available to increase amount of retrievable debris
- Special milling shoe available to facilitate motor applications



Venturi jet basket





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Тнома

TOOLS

DRILCO

RED BARON